

UN 200 Series Small PLC

1. Overview

UN 200 series small PLC is suitable for many industries, and satisfy the control requirement of medium and small scale system, cover the relevant auto-inspection, automation control industry and civil field. Products have a perfect performance, rich instruction set, good expansion and high cost-efficient.

UN 280 series are new generation high performance PLC, strong communication, high speed, and can customize special controllers according to different requirements, It uses 200 series expansion modules and accessories.

2. General Technical Specification

UN 200 series PLC general technical specification

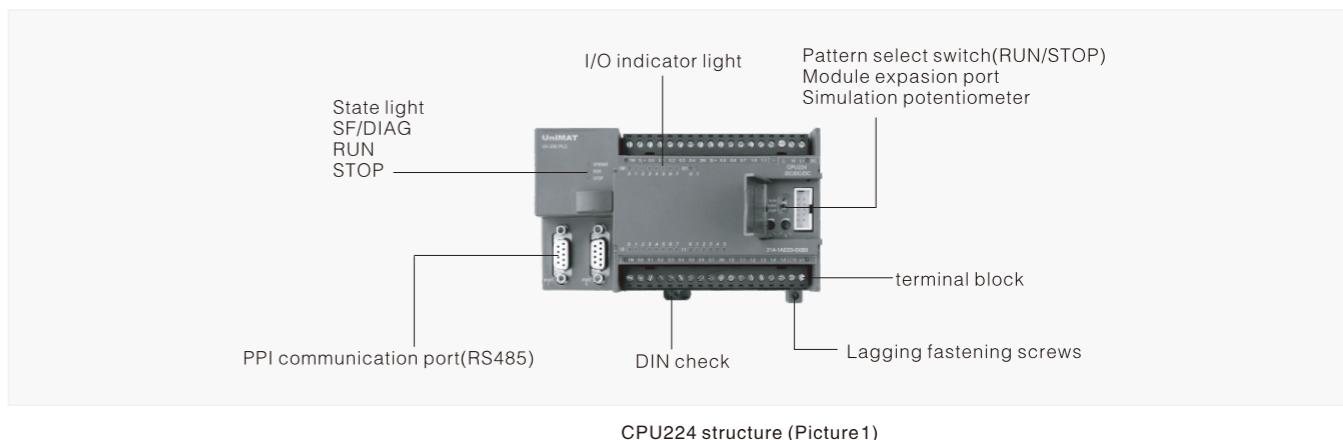
Protection Grade	IP20, accord with IEC 60529	
Environment Temperature	Horizontal installation	0°C~ 60°C
Relative humidity	Vertical installation 5% ~ 95%, non condensing (RH Grade2, accord with IEC61131-2)	
Atmosphere	795~1080hpa	
Isolation	24V DC 230V AC	Test voltage 500V DC Test voltage 1460V AC
Electromagnetic compatibility	Accord with EMC regulations requirements Noise suppression, accord with IEC 61000-6-2 Testing accord with: IEC 61000-4-2, 61000-4-3, IEC61000-4-4, IEC61000-4-5, IEC 61000-4-6	
Mechanical grad vibration, testing condition is accord with	IEC 60068, Part2-6/10 μp58Hz; Constant amplitude 0.075mm; 58~150Hz; constant accelerated speed 1g; Vibration period: in every direction of three mutually orthogonal axis, every axis is 10 vibration period.	

UN 200 series CPU module

CPU 224	CPU 226	CPU 224XP
 <ul style="list-style-type: none"> High-speed computing and data processing Local Digital 14DI/10DO Communication ports: 2RS485, both support PPI Protocol Expansion Modules Max. allowed: 7 I/O Modules Supports 256 digital and 64 analog Larger user storage: program storage: 20k, user data storage: 10k Built-in simple and flexible PID subfunction, so it more convenient for users to realize the multi channels PID control. Apply FLASH's long-time data-holding on poweroff, no need of power supply, can save data for 10 years Unique AES Iterative encryption algorithm, which protects clients' intellectual property. 	 <ul style="list-style-type: none"> High-speed computing and data processing Local Digital 24DI/16DO Communication ports: two RS485, both support PPI Protocol Expansion Modules Max. allowed: 7 I/O Modules Support 256 digital and 64 analog Larger user storage: program storage: 20k, user data storage: 10k Built-in simple and flexible PID subfunction, so it more convenient for users to realize the multi channels PID control. Apply FLASH's long-time data-holding on poweroff, no need of power supply, can save data for 10 years Unique AES Iterative encryption algorithm, which protects clients' intellectual property. 	 <ul style="list-style-type: none"> High-speed computing and data processing Local Digital 14DI/10DO, Analog 2AI/1AO Communication ports: two RS485, both support PPI Protocol Expansion Modules Max. allowed: 7 I/O Modules Support 256 digital and 64 analog Larger user storage: program storage: 20k, user data storage: 20k Built-in simple and flexible PID subfunction, so it more convenient for users to realize the multi channels PID control. Apply FLASH's long-time data-holding on poweroff, no need of power supply, can save data for 10 years Unique AES Iterative encryption algorithm, which protects clients' intellectual property.

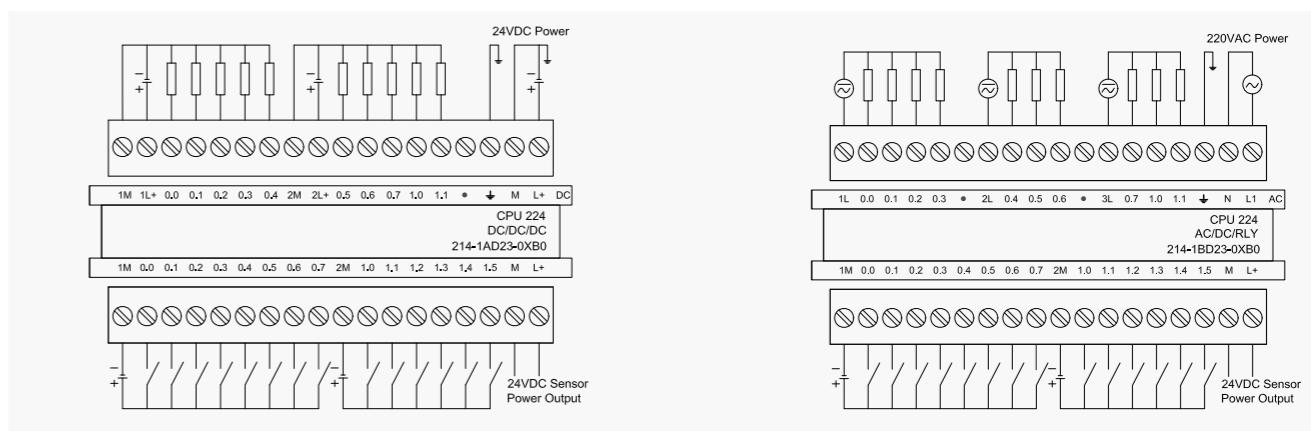
CPU224

CPU224 Structure



CPU224 structure (Picture1)

Module Expansion port

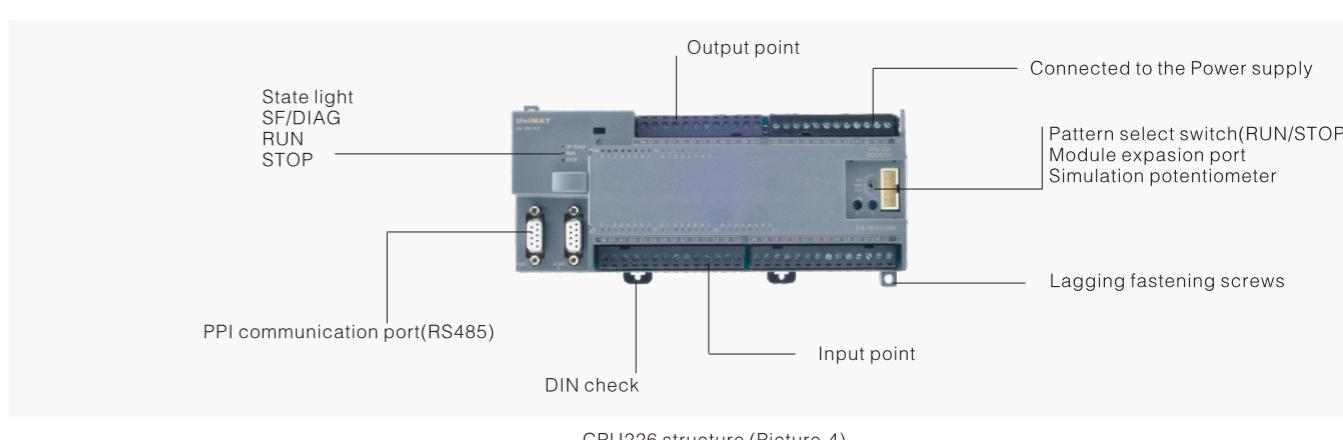


CPU224 DC/DC/DC(Picture 2)

CPU224 AC/DC/RLY (Picture:3)

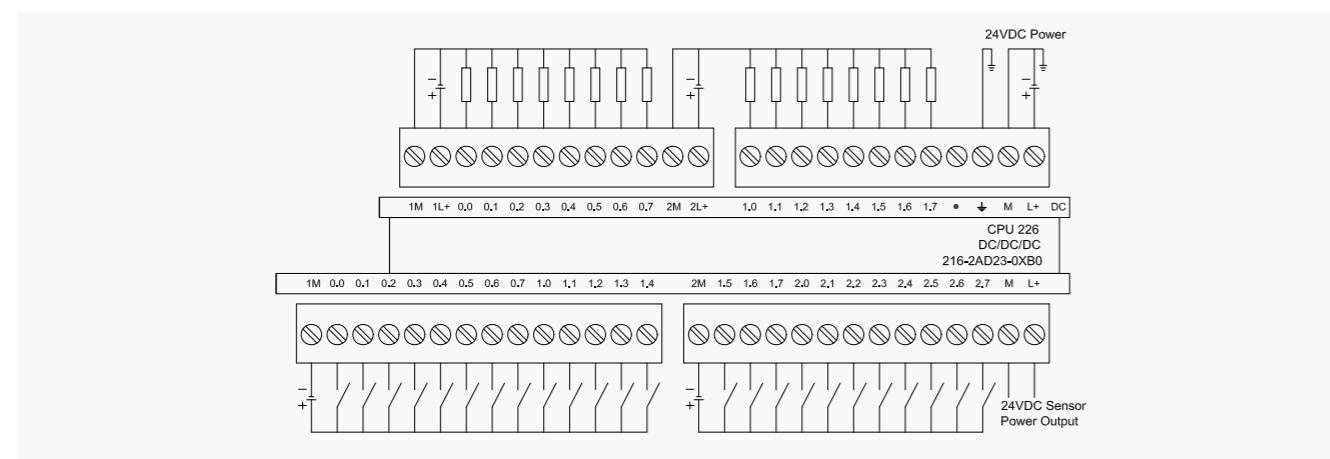
CPU226

CPU226 Structure

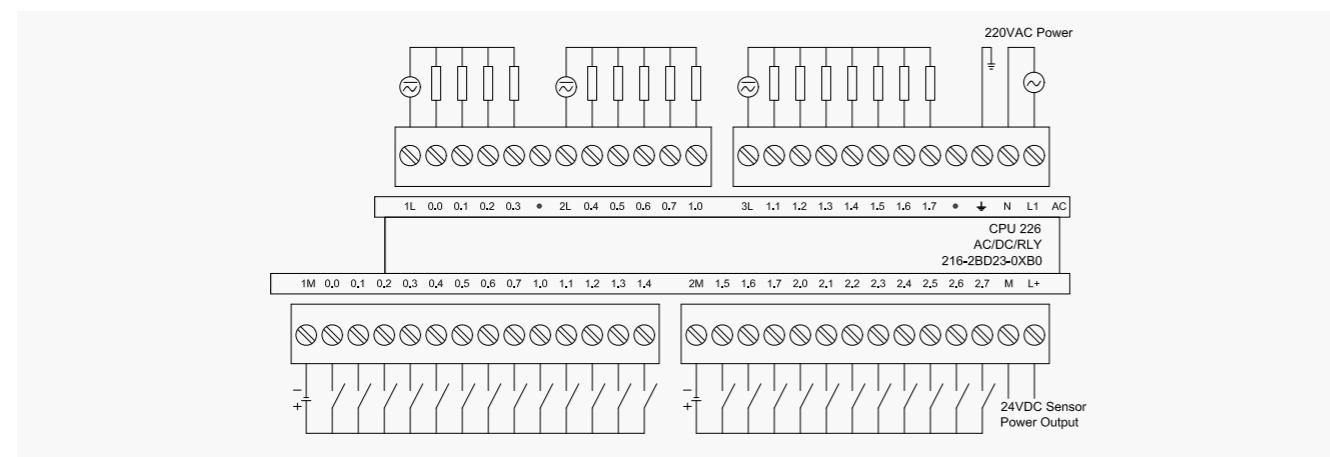


CPU226 structure (Picture 4)

Module Expansion port



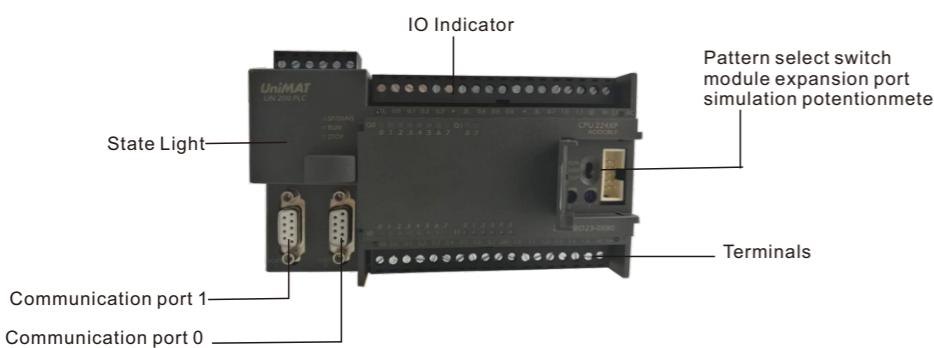
CPU226 DC/DC/DC (Picture 5)



CPU226 AC/DC/RLY (Picture 6)

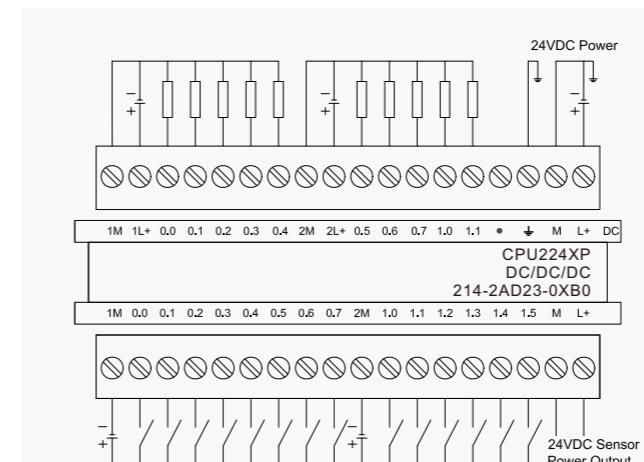
CPU224XP

CPU 224XP Structure

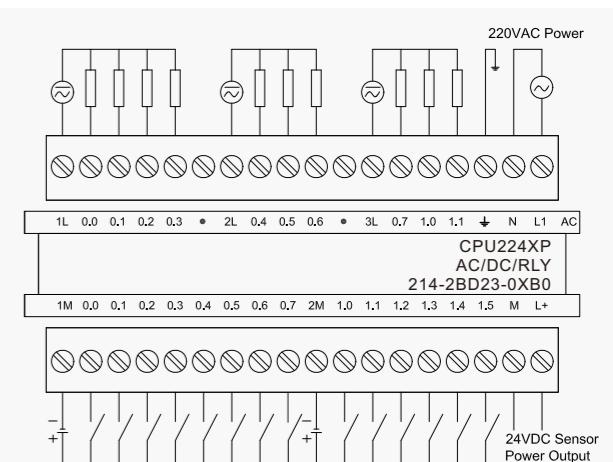


CPU224XP structure(Picture:7)

Module Expansion port



CPU224XP DC/DC/DC



CPU224XP AC/DC/RLY

CPU224, CPU226 Specification

1. CPU224 DC/DC wiring diagram is shown as picture 2, CPU226 DC/DC/DC wiring diagram is shown as picture 5. The two CPUs are 24 VDC power supply, please shut off the power when connecting.
2. CPU224 AC/DC/RLY wiring diagram is shown as picture 3, CPU226 AC/DC/RLY wiring diagram is shown as picture 6. The two CPUs are 120/240 V AC power supply. You must shut off the power when connecting.
3. The using of PPI adapter or CP 5611 PPI port is connectrd as picture 1, picture 4 or picture 7.
4. If you install an external extension module,please connect extension module on port of picture 1, picture 4 or picture 7, A UN200 CPU can connect up to seven extension modules.
5. Install STEP 7 MicroWIN software and open, double-click the communication options, click refresh to find information on the CPU. If UN200 CPU connects external extension modules, double click on the icon of CPU ,then you can see information of the extension modules.

Specifications

Model	CPU 224-2Q	CPU 224-2R	CPU 226-2Q	CPU 226-2R	CPU 224XP-2Q	CPU224XP-2R
Power consume	7W	10W	11W	17W	7W	17W
Memory						
Program memory	20K		24K		20K	
Data Memory	10K(can hold data for 10 years on power down)				20K	
I/O Characteristics						
Digital input	14DI		24DI		14DI	
Digital output	10DO		16DO		10DO	
Digital I/O Image size			256 (128DI/128DO)			
Analog I/O Image size				64 (32AI/32AO)		

Model	CPU 224-2Q	CPU 224-2R	CPU 226-2Q	CPU 226-2R	CPU 224XP -2Q	CPU224XP-2R
I/O Characteristics						
Max.expansio modules allowed			7			
Pulse catch input	14		24		14	
Total number of high-speed counter			6			
Single phase counter			6, each 30KHz	6,30K(4),200K(2),I0.3~I0.5 are 200KHz I0.0~I0.2 and I0.6~I1.5 are 30KHz		
Two phase counter			4, each 20KHz	4,20K(3),100K(1)		
Pulse outputs	two 30KHz (only DC output)	-	two 30KHz (only DC output)	-	two 30KHz (only DC output)	-
Characteristic						
Timers	256 total timers 4timers 1ms, 16 timers 10ms, 236 timers 100ms					
Counters	256(backed by super capacitor or battery)					
Internal memory bits stored on power down	256					
Timed interrupts	Two with 1ms resolution					
Edge interrupts	4 up /4 down					
Analog adjustment	2 with 8 bit resolution					
Reatime clock	Built-in					
Inte gration Communication function						
Communication port	2 RS485 standard PPI communication ports					
PPI baud rate(kbps)	9.6k, 19.2k, 187.5kbps					
Freeport baud rates	1.2k-115.2kbaud					
Max.cable length per segment	Using isolated potentiometer, 187.5kbps can be 1000meters,38.4kbps can be 1200meters Non-using isolated potentiometer, then 50meters					
Max.number of masters	32					
Max.number of stations	32 per segment, 126 per network					
Peer to Peer (PPI Master mode)	Yes					
Power Characteristics						
Input voltage	20.4-28.8 VDC	85-264V AC (47-63Hz)	20.4-28.8 VDC	85-264V AC (47-63Hz)	20.4-28.8 VDC	85-264V AC (47-63Hz)
Input Current	110mA (only CUP, 24V DC)	60/30mA (only CPU, 120/240V AC)	110mA (only CPU, 24V DC)	60/30mA (only CPU, 120/240V AC)	110mA (only CPU, 24V DC)	60/30mA (only CPU, 120/240V AC)
Input Current	700mA (Max. Load, 24V DC)	200/100mA (Max. Load, 120/240V AC)	1050mA (Max. Load, 24V DC)	200/100mA (Max. Load, 120/240V AC)	700mA (Max. Load, 24V DC)	200/100mA (Max. Load, 120/240V AC)
Surge current	12A at 28.8 V DC	20A at 264V AC	12A at 28.8 V DC	20A at 264V AC	12A at 28.8 V DC	20A at 264V AC

Model	CPU 224-2Q	CPU 224-2R	CPU 226-2Q	CPU 226-2R	CPU 224XP -2Q	CPU224XP-2R
Power Characteristics						
Isolation (field to logic)	Not isolated	1500V AC	Not isolated	1500V AC	Not isolated	1500V AC
Sensor voltage	L+ minus 5V	20.4-28.8V DC	L+ minus 5V	20.4-28.8V DC	L+ minus 5V	20.4-28.8V DC
Current limit	1.5 A Peak					
Ripple Noise	From input power supply	Less than 1V peak-to-peak	From input power supply	Less than 1V peak-to-peak	From input power supply	Less than 1V peak-to-peak
Isolation(sensor and logic)	No isolation					
Digital input characteristics						
Integration Digital Inputs	14	24				14
Input type	PNP/NPN					
Rated voltage	24 VDC 4mA					
Max. Continuous permissible voltage	30 VDC					
Surge voltage	35 VDC 0.5s					
Logic "1"voltage range	15 V~30V DC					
Logic "0"voltage range	0~5V DC					
Input delay	Optional (0.2-12.8ms)					
Connection of 2-wire proximity switch sensor (Bero) Permissible leakage current (Max.)	1mA					
Isolation						
Isolation field to Logic	Yes					
Optical(gawanic)	500 V AC for 1 minute					
Groups	see wiring diagram					
High- speed Counter input rate Logic1= 15-30V DC	20KHz(single phase), 10KHz (two phase)					
High- speed Counter input rate Logic 1 = 15-26V DC	30KHz(singlephase), 20KHz (twophase)					

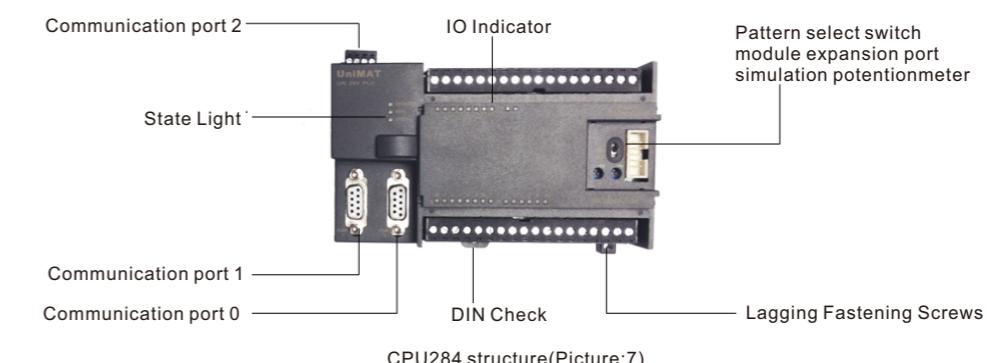
Model	CPU 224-2Q	CPU 224-2R	CPU 226-2Q	CPU 226-2R	CPU 224XP -2Q	CPU224XP-2R
Digital input characteristics						
Inputs on simultaneously	all					
Cable length (Max.)	500meters (standard input)					
Shielded	50 meters (High speed counter input)					
Unshielded	300 meters (standard input)					
Digital output standard						
Integration digital outputs	10		16		10	
Type	Solid state -MOSFET (PNP)	Dry contact	Solid state -MOSFET (PNP)	Dry contact	Solid state -MOSFET (PNP)	Dry contact
Rated voltage	24V DC	24V DC or 250V AC	24V DC	24V DC or 250V AC	24 V DC	24 V DC or 250 V AC
Voltage range	20.4-28.8 V DC	5-30V DC, / 5-250V AC	20.4-28.8 V DC	5-30V DC, / 5-250V AC	5-28.8 V DC(Q0.0-Q0.4) 20.4-28.8VDC(Q0.5-Q1.1)	5-30V DC, 5-250V AC
Surge current (Max.)	8 A,100ms	5 A ,4s at 10% work ratio	8 A,100ms	5 A ,4s at 10% work ratio	8 A,100ms	5 A ,4s at 10% work ratio
Logic 1 (Min.)	20V DC(Max. Current)	-	20V DC(Max. Current)	-	L+ minus 0.4V(Max. Current)	-
Logic 0 (Max.)	0.1V DC 10KΩ load	-	0.1V DC 10KΩ load	-	0.1V DC 10KΩ load	-
Rated current per point (Max.)	0.75A	2A	0.75A	2A	0.75A	2A
Rated current per common(Max.)	6A	10A	6A	10A	6A	10A
Leakage current (Max.)	10μA	-	10μA	-	10μA	-
Lamp load (Max.)	5W	30W DC, 200W AC	5W	30W DC, 200W AC	5W	30W DC, 200W AC
Inductive clamp voltage	L+minus 48 VDC, 1W power dissipation	-	L+minus 48 VDC, 1W power dissipation	-	L+minus 48 VDC, 1W power dissipation	-
On state resistance (contact)	0.3 Ω Typical (0.6Ω max.)	0.2 Ω (max. When new)	0.3 Ω Typical (0.6Ω max.)	0.2 Ω (max. When new)	0.3 Ω Typical (0.6Ω max.)	0.2 Ω (max. When new)
Isolation						
Optical galvanic (field to logic)	500VAC for 1min.	-	500VAC for 1min.	-	500VAC for 1min.	
Logic to contact	-	500VAC for 1min.	-	500VAC for 1min.	-	500VAC for 1min.

Model	CPU 224-2Q	CPU 224-2R	CPU 226-2Q	CPU 226-2R	CPU 224XP -2Q	CPU 224XP -2R
Digital output standard						
Isolation						
Resistance (logic to contact)	-	100mΩ	-	100mΩ	-	100mΩ
Isolation groups	See wiring diagram					
Off to on	2μs (Q0.0, Q0.1), 15μs (other)	-	2μs (Q0.0, Q0.1), 15μs (other)	-	2μs (Q0.0, Q0.1), 15μs (other)	-
On to off	10μs (Q0.0, Q0.1), 130μs (other)	-	10μs (Q0.0, Q0.1), 130μs (other)	-	10μs (Q0.0, Q0.1), 130μs (other)	-
Switching	-	10ms	-	10ms	-	10ms
Pulse frequency (Max.)	20kHz (Q0.0 and Q0.1)	1Hz	20kHz (Q0.0 and Q0.1)	1Hz	100kHz (Q0.0 and Q0.1)	1Hz
Mechanical life cycle	-	10,000,000 (non load)	-	10,000,000 (non load)	-	10,000,000 (non load)
Contact lifetime	-	100,000 (Rated load)	-	100,000 (Rated load)	-	100,000 (Rated load)
Outputs of simultaneously connect	All output at 60°C (Horizontal) All output at 50°C (Vertical)					
Connecting two outputs in parallel	Yes, only outputs in same group	no	Yes, only outputs in same group	no	Yes, only outputs in same group	no
Shielded	500m					
Unshielded	150m					
Analog input characteristics						
Integrated analog input points	2 inputs					
Analog input bytes	-					
Voltage range	±10V					
Data word fomat,full-scale	-32000~+32000					
DC input	>100KΩ					
Max input voltage	30VDC					
Resolution	11 bits					
LSB value	4.88mV					
Isolation	None					
Accuracy	±2.5%full-scale(worst lodiitions 0-55degree) ±1.0%full-scale(typical 25degree)					
Repeatity	±0.05%full-scale					

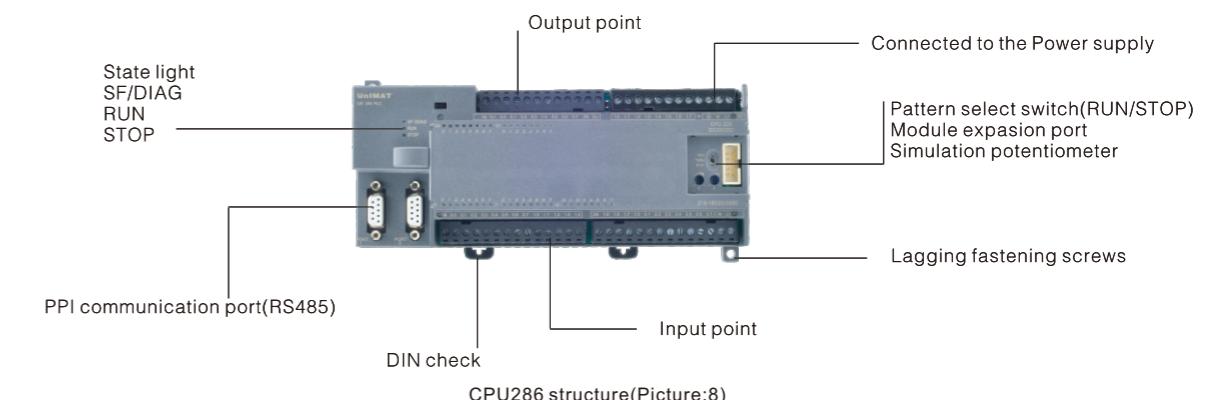
Model	CPU 224-2Q	CPU 224-2R	CPU 226-2Q	CPU 226-2R	CPU 224XP -2Q	CPU224XP-2R
Analog to digital conversion time	-	-	-	-	125ms	
Change bit	-	-	-	-	SAR	
Step response	-	-	-	-	max 250ms	
Noise restrain	-	-	-	-	typical-40dB@50Hz	
Analog output characteristics						
Integrated AO	-	-	-	-	1 output voltage 0-10V current 0-20mA	
Signal range	-	-	-	-	0~32000	
Data word format/full-scale	-	-	-	-	12bits voltage 0-10V current 0-20mA	
Vesolution	-	-	-	-	None	
LSB value	-	-	-	-	worst condition voltage output ±2% full scale current output ±3% full scale typical condition voltage output ±1% full scale current output ±1% full scale	
Isolation	-	-	-	-	voltage output 50us current output 100us	
Accuracy	-	-	-	-	voltage output min≥ 5000Ω current output max≤500Ω	
Build time	-	-	-	-		
Max output drive	-	-	-	-		
Environment parameter						
Working temperature	-	-	-	-	0°C~60°C(horizontal installation), 0°C~40°C(horizontal installation)	
Transportation temperature	-	-	-	-	-20°C~80°C	
Relative humidity	-	-	-	-	5~95%, no condensation(RH grade,conform to the IEC61131-2)	
Electromagnetic compatibility	-	-	-	-	meet EMC requirement noise rejected,meet the IEC61000-6-2 test meet the IEC61000-4-2, IEC61000-4-3,IEC61000-4-4, IEC61000-4-5,IEC61000-4-6	
Mechanical grade	-	-	-	-	IEC60068,Part2-6/10up58Hz constant amplitude0.075mm; 58~150Hz;constant acceleration1g; vibration period:every axis has 10pcs vibration period on each direction of three mutually vertical axis	
IP grade	-	-	-	-	IP20	
Order number	UN214-1AD23-0XB0	UN214-1BD23-0XB0	UN216-2AD23-0XB0	UN216-2BD23-0XB0	UN214-2AD23-0XB0	UN214-2BD23-0XB0

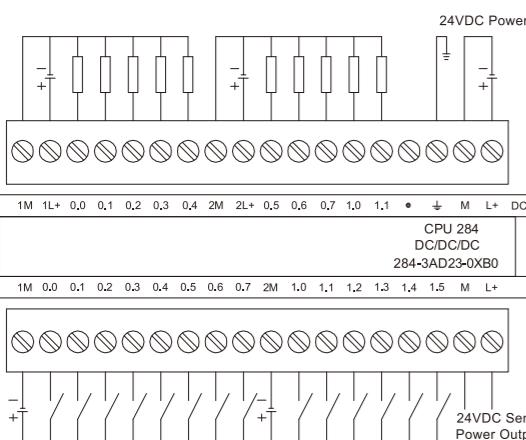
CPU284	CPU286
 <ul style="list-style-type: none"> High-speed computing and data processing Local Digital 14DI/10DO Communication ports: three RS485, support PPI Master. Expansion Modules Max. allowed: 7 I/O Modules <ul style="list-style-type: none"> Supports 256 digital and 64 analog Larger user storage: program storage: 20k, User data storage: 10k Built-in simple and flexible PID subfunction, so it more convenient for users to realize the multi channels PID control. Apply FLASH's long-time data-holding on poweroff, no need of power supply, can save data for 10 years Unique AES Iterative encryption algorithm, which protects clients' intellectual property. 	 <ul style="list-style-type: none"> With 4 axis motion control High-speed computing and data processing Local Digital 24DI/16DO Communication ports: two RS485, support PPI Master. Expansion Modules Max. allowed: 7 I/O Modules <ul style="list-style-type: none"> Supports 256 digital and 64 analog Larger user storage: program storage: 24k, User data storage: 10k Built-in simple and flexible PID subfunction, so it more convenient for users to realize the multi channels PID control. Apply FLASH's long-time data-holding on poweroff, no need of power supply, can save data for 10 years Unique AES Iterative encryption algorithm, which protects clients' intellectual property.

CPU 284 Structure

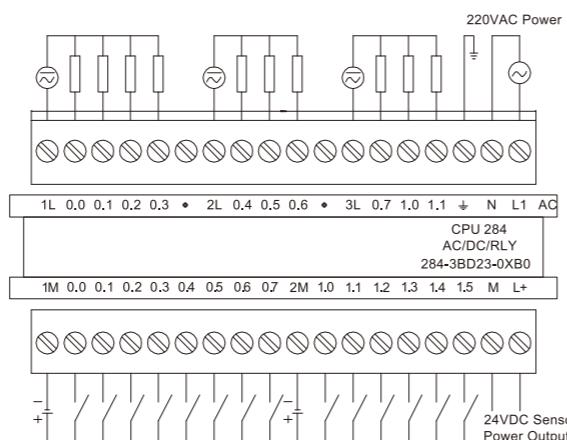


CPU286 Structure



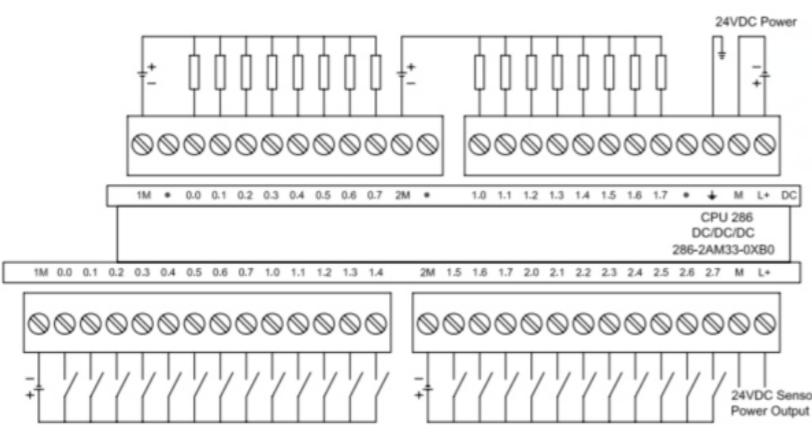
Technical Parameters**I Module Expansion port**

UN284-3AD23-0XB0 Wiring Diagram(picture:9)



UN284-3BD23-0XB0 Wiring Diagram(picture:10)

Function	Function Name, Identifier	Description
	Port 0	PPI 0
3 Serial port	Port 1	PPI 1 / Free port 1
	Port 2 (terminal)	Free port 0

I Module Expansion Port

UN286-2AM23-0XB0 Wiring Diagram(picture:11)

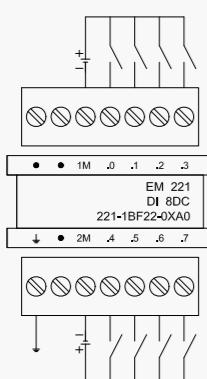
I CPU284, CPU286 Specification

1. CPU284 DC/DC/DC wiring diagram is shown as picture 9. CPU286 wiring diagram is shown as picture 11, The two CPUs are 24 VDC power supply, please shut off the power when connecting.
2. CPU284 AC/DC/RLY wiring diagram is shown as picture 10. The CPU is 120/240 VAC power supply. You must shut off the power when connecting.
3. The using of PPI adapter or CP 5611 PPI port is connectrd as picture 7.
4. If you install an external extension module,please connect extension module on port of picture 7, A UN200 CPU can connect up to seven extension modules.
5. Install STEP 7 MicroWIN software and open, double-click the communication options, click refresh to find information on theCPU. If UN200 CPU connects external extension modules, double click on the icon of CPU ,then you can see information of the extension modules.

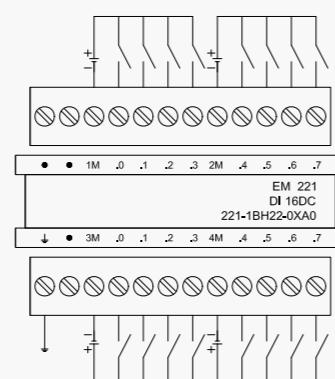
Model	CPU 284-3Q	CPU 284-3R	CPU 286-2Q
Power consume	7W	10W	12W
Memory			
Program memory	20K		24K
Data Memory	10K(can hold data for 10 years on power down)		
I/O Characteristics			
Max.expansion modules allowed		7	
Total number of high-speed counter		6	
Single phase counter	6,each 30K		6,each 200K
Two phase counter	4,each 20K		4,each 100K
Pulse outputs	Two 30KHz(only DC output)	-	4 axis 200KHz
Characteristic			
Timers	256total timers,4timers 1ms,16timers 10ms,236timers 100ms		
Counters		256	
Internal memory bits stored on power down		256	
Timed interrupts		Two with 1ms resolution	
Edge interrupts	4 UP/4 down		
Analog adjustment	2 with 8bit resolution		
Realtime clock		built-in	
Integration communication function			
Communication port	3 RS485 standard PPI communication ports		2 RS485 standard PPI communication ports
PPI baud rate	9.6,19.2,187.5kbps		9.6,19.2kbps
Freeport baud rate		1.2k-115.2kbps	
Max.cable length per segment	Using isolated potentiometer, 187.5kbps can be 1000meters,38.4kbps can be 1200meters Non-using isolated potentiometer, then 50meters		
Input voltage	20.4-28.8V DC	85-264V AC(47-63Hz)	20.4-28.8V DC
Input current	110mA(only CPU,24VDC)	60/30mA(only CPU,120/240VAC)	150mA(only CPU,24VDC)
Digital input/output characteristics			
Integration DI	14		24
Input type		PNP/NPN	
Rated voltage		24VDC,4mA typical	
Logic"1"voltage range		15~30VDC	
Logic"0"voltage range		0~5VDC	
Permissible leakage current(Max.)		1mA	
Integration DO	10		16
Output type	Solid state-MOSFET(PNP)	Dry contact	Solid state-MOSFET(PNP)
Rated voltage	24VDC	24VDC or 250VAC	24VDC
Voltage range	20.4-28.8VDC	5-30VDC or 5-250VAC	5-28.8VDC
Surge current(Max.)	8A,100ms	5A,4s at 10% work ratio	8A,100ms
Logic 1(Min.)	20VDC,Max.current	-	0.5V
Logic 0(Max.)	0.1VDC,10KΩload	-	VCC minus 0.5V
Rated current per point(Max.)	0.75A	2.0A	0.5A
Rated current per common(Max.)	6A	10A	4A
Lamp load(Max.)	5W	30WDC,200WAC	3.5W
Pulse frequency(Max.)	20KHz(Q0.0,Q0.1)	1Hz	4 axis:200KHz(Q0.0~Q0.7),1KHz(Other)
Contact life time	-	100000(Rated load)	-
Dimension(WxHxD)	140x80x62		196x80x62
Order number	UN 284-3AD23-0XB0	UN 284-3BD23-0XB0	UN 286-2AM23-0XB0

UN200 Digital Module**UN 200 DI Modules****Specifications:**

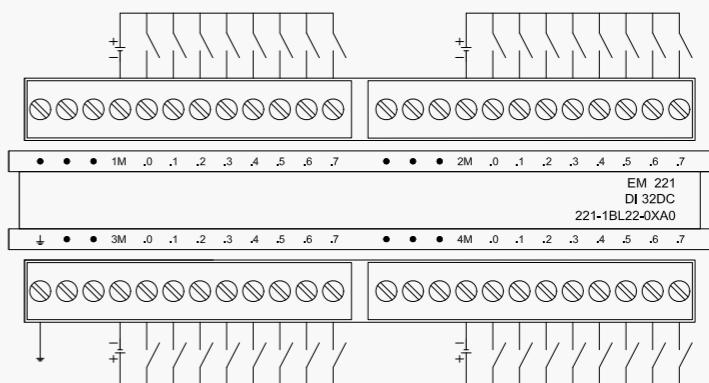
Model	EM 221 8 inputs	EM 221 16 inputs	EM 221 32 inputs
Product Picture			
Product Description	8DI, 24VDC; Optical isolation with high immunity	16DI, 24VDC; Optical isolation with high immunity	32DI, 24VDC; Optical isolation with high immunity high density input module can strengthen expansion capability cost effective
From bus current consumption	40mA	85mA	140mA
Total power consumption	2W	3W	5.2 W
Number of digital inputs	8	16	32
Input type	PNP/NPN		
Rated voltage	24V DC 4mA		
Maximum continuous permissible voltage	30V DC		
Surge voltage(max.)	35V DC for 0.5s		
Logic 0	0~5 V DC		
Logic 1	15~30V DC		
Input delay(max.)	4.5ms		
Optical isolation (Field to Logic)	500V AC, 1 minute		
Premissible max leakage current(Bero)	1mA		
Cable Length	Shielded	500m	300m
Dimension (W x H x D)	46 × 80 × 62 mm	71.2 × 80 × 62 mm	137.5 × 80 × 62 mm
Order Number	UN 221-1BF22-0XA0	UN 221-1BH22-0XA0	UN 221-1BL22-0XA0

Wiring Diagram

UN 221-1BF22-0XA0



UN 221-1BH22-0XA0

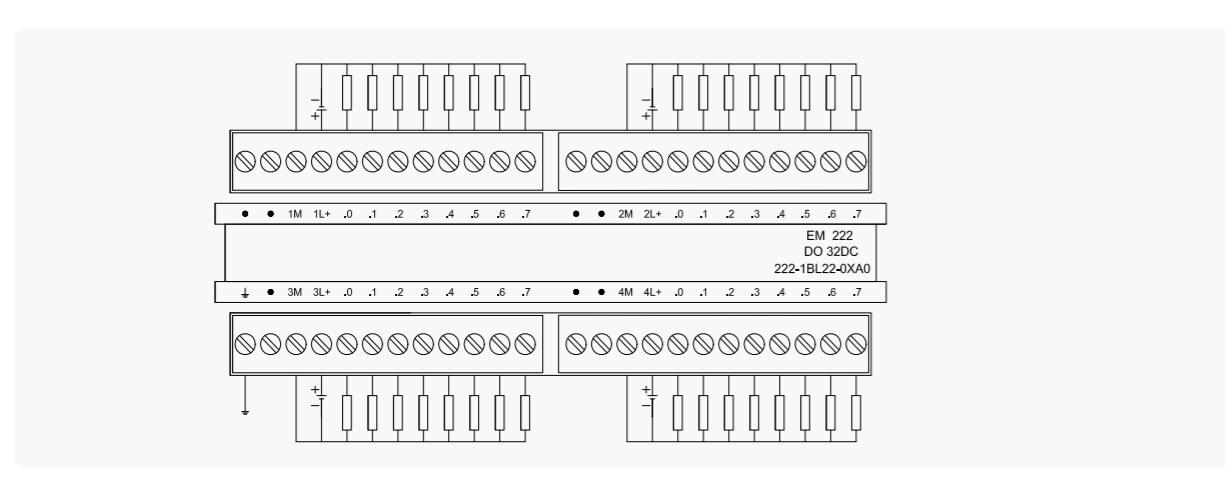
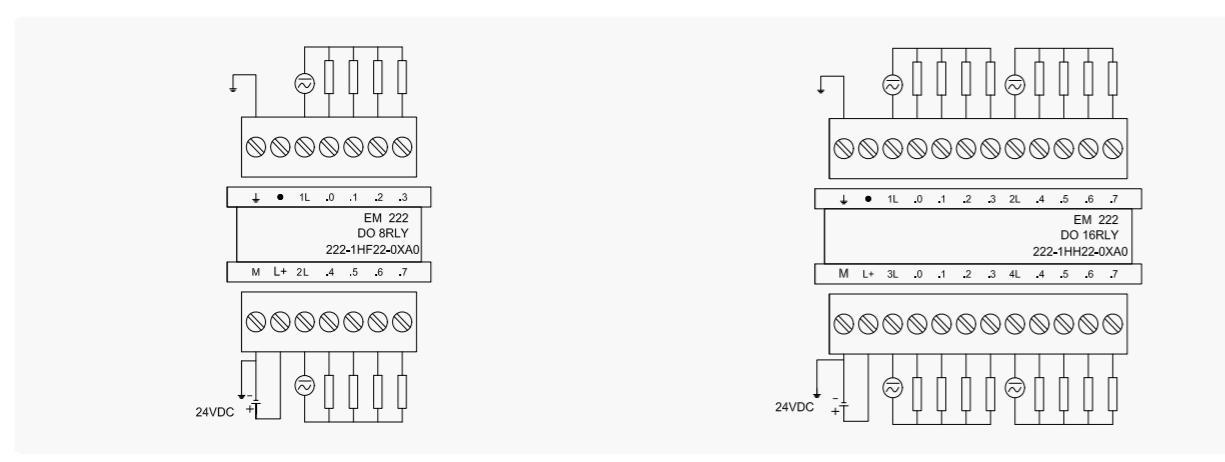
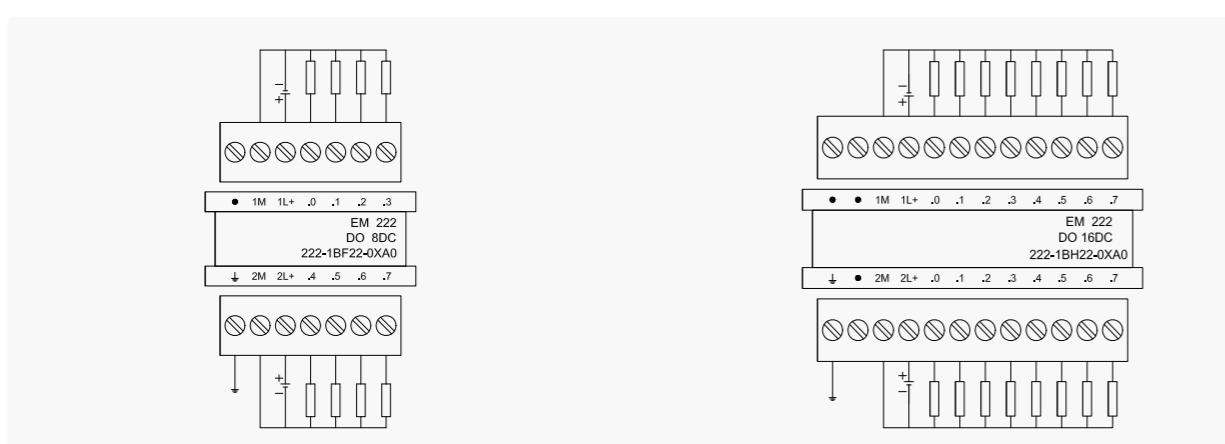


UN 221-1BL22-0XA0

UN 200 DO Modules**Specifications:**

Model	EM 222 8 outputs Transistor	EM 222 8 outputs Relay	EM 222 16 outputs	EM 222 16 outputs Relay	EM 222 32 outputs
Product Picture					
Product Description	8DO, 24V DC; Transistor output; Optical isolation with high immunity, stable	8DO, 24V DC/250V AC Relay output; high immunity, stable	16DO, 24V DC; Transistor output; Optical isolation with high immunity, stable	16DO, 24V DC/250V AC Relay output; high immunity	32DO, 24V DC; Transistor output; Optical isolation with high immunity high density output module can strengthen expansion capability
From bus consumption current consumption	65mA	60mA	110mA	98mA	140mA
Total power consumption	2W	3W	3W	3W	5.2W
Digital output	8	8	16	16	32
Output type	Transistor	Relay	Transistor	Relay	Transistor
Isolation	Optical coupler	Relay	Optical coupler	Relay	Optical coupler
Rated voltage	24 V DC	24 V DC or 250 V AC	24 V DC	24 V DC or 250 V AC	24V DC
Voltage range	20.4~28.8V DC	5~30V DC, 20~250V AC	20.4~28.8V DC	5~30V DC, 20~250V AC	20.4~28.8V DC
Rated current	0.75A	2.0A	0.75A	2.0A	0.75A
Lamp load (max.)	5W	30W DC/200W AC	5W	30W DC/200W AC	5W
Cable Length	Shielded	500m	150m		
Switching frequency(max.)	/	1 Hz	/	1Hz	/
Lifetime mechanical cycles	/	10,000,000	/	10,000,000	/
Contact mechanical lifetime (rated load voltage)	/	100,000	/	100,000	/
Dimension(W x H x D)	46 × 80 × 62 mm	46 × 80 × 62 mm	71.2 × 80 × 62 mm	71.2 × 80 × 62 mm	137.5 × 80 × 62 mm
Order Number	UN 222-1BF22-0XA0	UN 222-1HF22-0XA0	UN 222-1BH22-0XA0	UN 222-1HH22-0XA0	UN 222-1BL22-0XA0

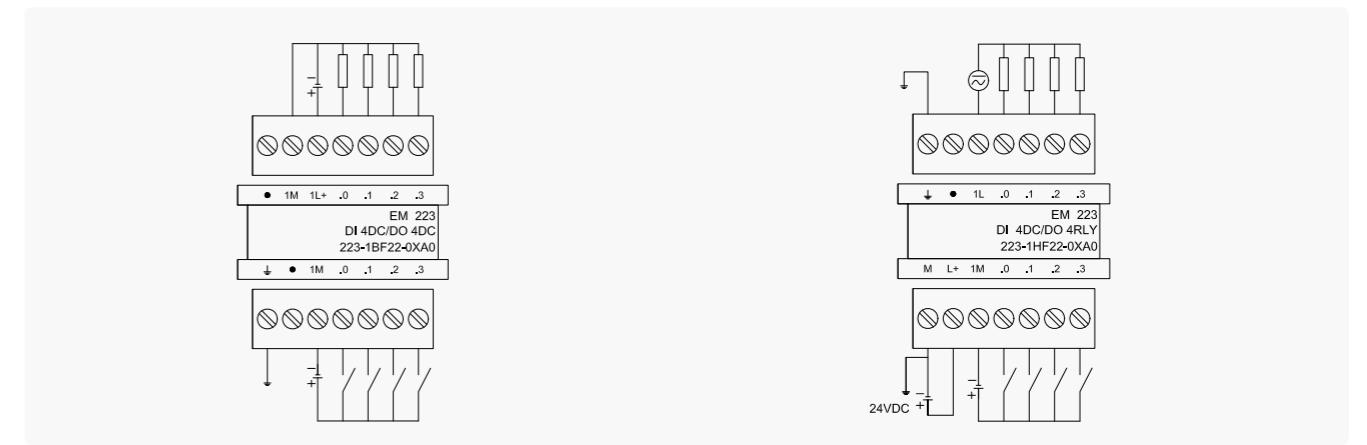
Wiring Diagram

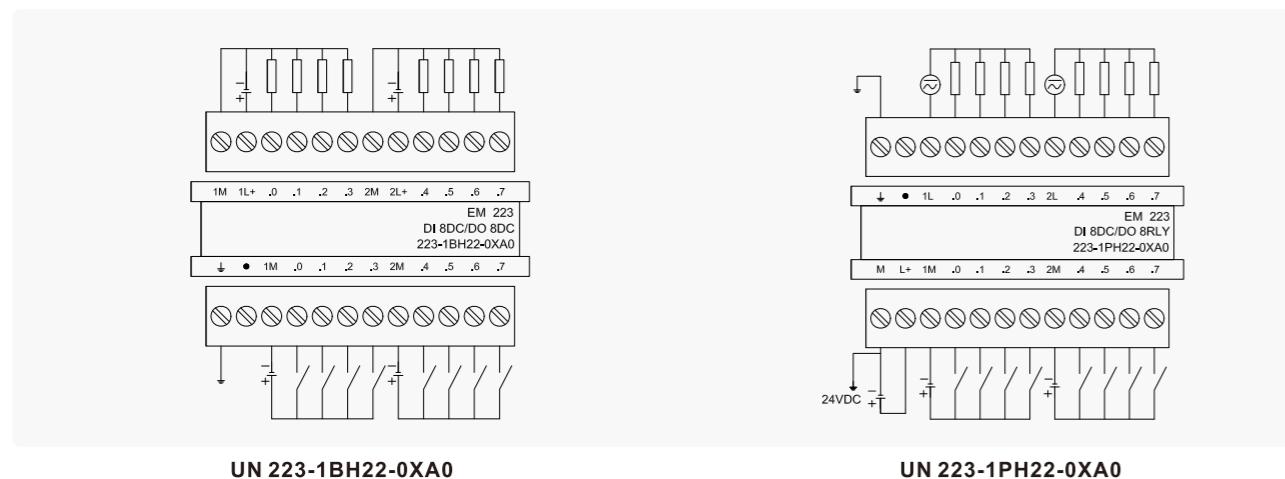
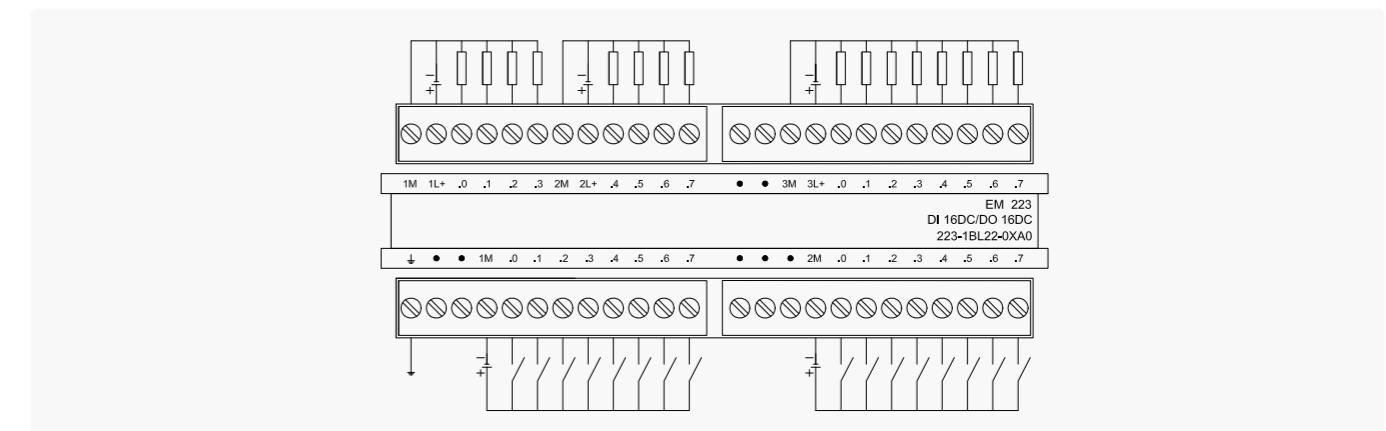


UN 200 DI/ DO Modules

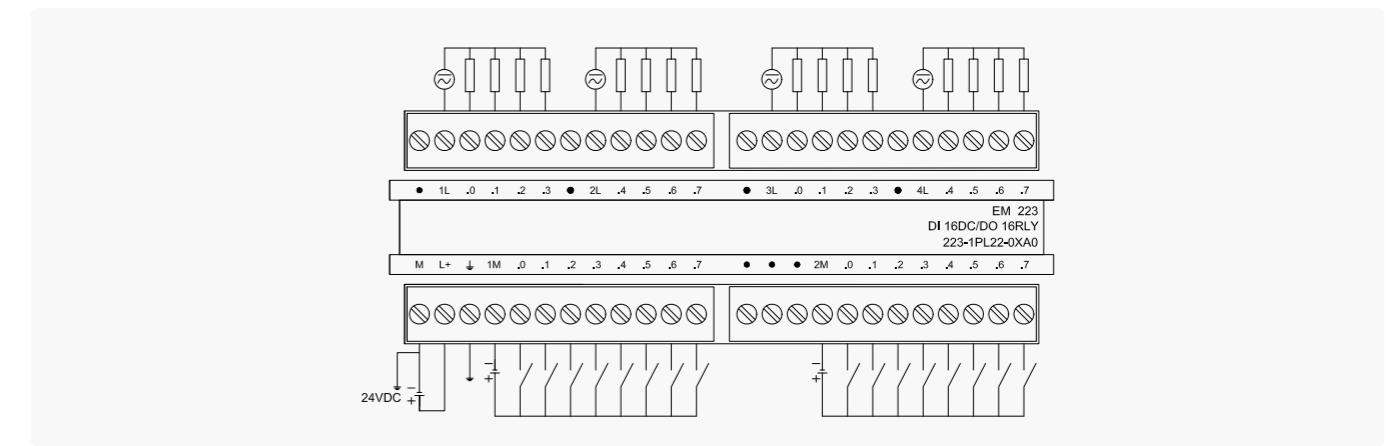
Model	EM223 4DI/4DO	EM223 4DI/4DO, Relay	EM223 8 DI/8 DO	EM223 8 DI/8 DO, Relay
Product Picture				
Product Description	4DI/4DO 24V DC Transistor output Optical isolation with high immunity,stable	4DI/4DO 24V DC/250V AC Relay output Optical isolation with high immunity,stable	8DI/8DO,24VDC Transistor output; Optical isolation with high immunity,stable	8DI/8DO 24 V DC/250V AC Relay output Optical isolation with high immunity,stable
From bus current consumption	40mA		80mA	
Total power consumption	2W		3W	
Input Features				
Digital inputs	4		8	
Rated voltage		24V DC,4mA		
Logic 0 voltage range		0~5V DC		
Logic 1 voltage range		15~30V DC		
Input delay (max.)		4.5ms		
Signal input type.		PNP/NPN		
Optical isolation (field to logic)		500 V AC,1 minute		
Cable length		500m(Shielded); 300m(Unshielded)		
Output Features				
Digital outputs	4		8	
Output type	Transistor	Relay	Transistor	Relay
Isolation	Optical coupler	Relay	Optical coupler	Relay
Rated voltage	24V DC	24V DC or 250V AC	24V DC	24V DC or 250V AC
Rated voltage range	20.4~28.8V DC	5~30VDC/20~250V AC	20.4~28.8V DC	5~30V DC/20~250V AC
Rated Current	0.75A	2.0A	0.75A	2.0A
Lamp load (max.)	5W	30W DC/200W AC	5W	30W DC/200W AC
Lifetime mechanical cycles	/	10,000,000 (no load)	/	10,000,000 (no load)
Lifetime contacts	/	100,000 (rated load)	/	100,000 (rated load)
Cable Length		500m(Shielded); 150m(Unshielded);		
Dimension (W x H x D)	46×80×62 mm	46×80×62 mm	71.2×80×62 mm	71.2×80×62 mm
Order Number	UN 223-1BF22-0XA0	UN 223-1HF22-0XA0	UN 223-1BH22-0XA0	UN 223-1PH22-0XA0

Wiring Diagram



**| Wiring Diagram |****UN 200 DI/DO Modules**

Model	EM223 16DI/16DO,Transistor	EM223 16DI/16DO Relay
Product Picture		
Product Description	16DI/16DO 24 VDC Transistor output Optical isolation with high immunity.	16DI/16DO 24 VDC/250VAC Relay output,electromagnetic isolation with high immunity.
From bus current consumption	140mA	140mA
Total power consumption	5.2W	5.2W
Digital Input Specification		
Digital inputs	16	16
Rated voltage	24 VDC	24 VDC,4mA
Logic 0 voltage range	0~5 VDC	0~5 VDC
Logic 1 voltage range	15~30 VDC	15~30 VDC
Max Input Delay	4.5ms	4.5ms
Signal input type	PNP/NPN	PNP/NPN
Optical isolation(field to logic)	500 V AC,1 minute	500 V AC,1 minute
Cable Length	500m(Shielded);300m (unshielded)	
Output Feature		
Digital outputs	16	16
Output type	Transistor	Relay
Isolation	Optical coupler	Relay
Rated voltage	24 VDC	24 VDC or 250VAC
Voltage range	20.4~28.8V DC	5~30 V DC/20~250V AC
Rated Current	0.75A	2.0A
Lamp load	5W	30W DC/200W AC
Lifetime mechanical cycles	/	10,000,000 (no load)
Lifetime contacts	/	100,000 (rated load)
Cable Length	500m(Shielded);150m (unshielded)	
Dimension (W x H x D)	137.5×80×62mm	137.5×80×62 mm
Order Number	UN 223-1BL22-0XA0	UN 223-1PL22-0XA0



UN200 Analog Module**UN200 Analog Input Module****Specifications:**

Model	EM231 4 inputs × 12 bits	EM231 8 inputs × 14 bits	EM231 8 inputs × 14 bits
Picture			
Product Description	4AI,24V DC; Resolution:12bits; 24V DC No-gain calibration on circuit design . High immunity,stable	8AI,24V DC; Resolution:14bits; No-gain calibration on circuit design. Support AIW and also can change to VW according customized design. All channels support voltage range and current range, flexible. High immunity,stable	8AI,24V DC; Resolution:14bits; No-gain calibration on circuit design. Support VW and also can change to AIW according customized design. All channels support voltage range and current range, flexible. High immunity,stable
Technical Specification			
From bus current consumption	20mA	20mA	20mA
From L+ current consumption	60mA	60mA	60mA
Power loss	2W	2W	2W
Number of analog Inputs	4	8	8
Input type	Differential input		
Voltage input range: Unipolar	0~5V,~10V		
Voltage input range: Bipolar	±2.5V,±5V	±5V,±10V	±5V,±10V
input range:current	0~20mA	0~20mA,± 20mA	0~20mA,± 20mA
Resolution	12 bit	14bits	14bits
Bipolar,full-scale range		-32,000 to +32,000	
Unipolar, full-scale range		0 to +32,000	
Cable Length (unshielded)	300m		
Input impedance		≥10M Ω Voltage Input	
		250 Ω Current Input	
Isolation (field to logic)	>2000V	No	No
Analog to digital conversion time	<250μs	<250μs	<200μs
Common mode rejection	40DB,DC to 60Hz	40DB,DC to 60Hz	80DB
Common mode voltage		Signal voltage + Common-mode voltage≤12V	
Maximum input voltage	30V DC		
Maximum input current	32mA		
Address of the interval	AIW	AIW	VW
Dimension (W x H x D)	71.2×80×62mm	71.2×80×62mm	71.2×80×62mm
Order Number	UN 231-0HC22-0XA0	UN 231-0HF22-0XA0	UN 231-0HH32-0XA0

I DIP switch configuring table I

Switch Location Modules model	SW 1	SW 2	SW 3	SW 4	SW 5	SW 6	Full inputs
UN 231-0HC22-0XA0	ON	OFF	ON				0 ~ 10V
	ON	ON	OFF				0 ~ 5V
	ON	ON	OFF				0 ~ 20mA
	OFF	OFF	ON				± 5V
	OFF	ON	OFF				± 2.5V
UN 231-0HF22-0XA0 UN 231-0HH32-0XA0	OFF	OFF	ON	OFF	OFF		0 ~ 10V
	OFF	OFF	ON	ON	OFF		0 ~ 5V
	ON	ON	ON	ON	ON		0 ~ 20mA
	OFF	OFF	OFF	OFF	OFF		± 10V
	OFF	OFF	OFF	ON	OFF		± 5V
	ON	ON	OFF	ON	ON		± 20mA

★ Remark: After DIP switches are set up, it will be effective once the PLC is powered.

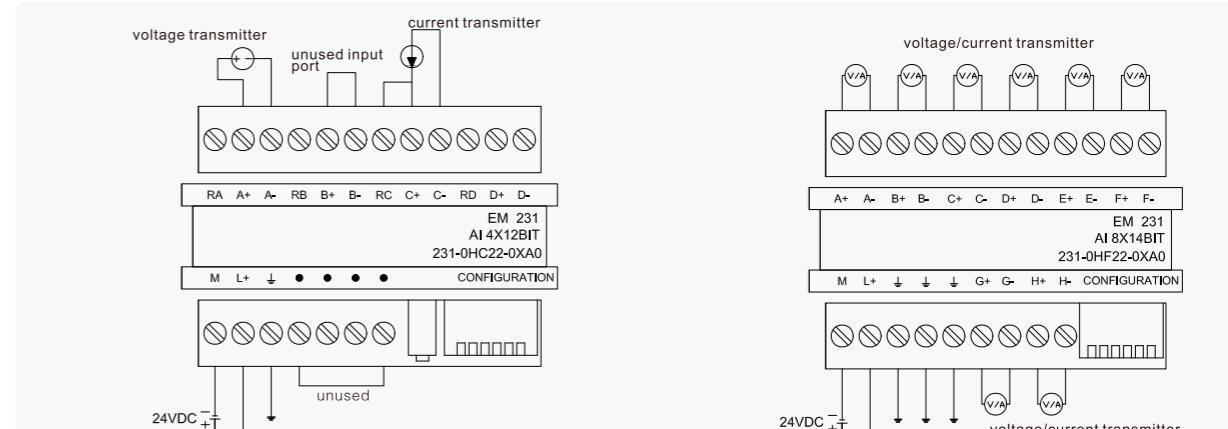
■ Address configuration of UN 200 analog expansion modules

For example, software address configuration of UN231-0HH32-0XA0 is VW area. Different location in rail should have different address value. Calculation formula: VW(64*i+2*j).

Remark: "i" is the location of modules. "j" is the series number of input channel. "i" and "j" start from 0 and each module has 8 input channels.

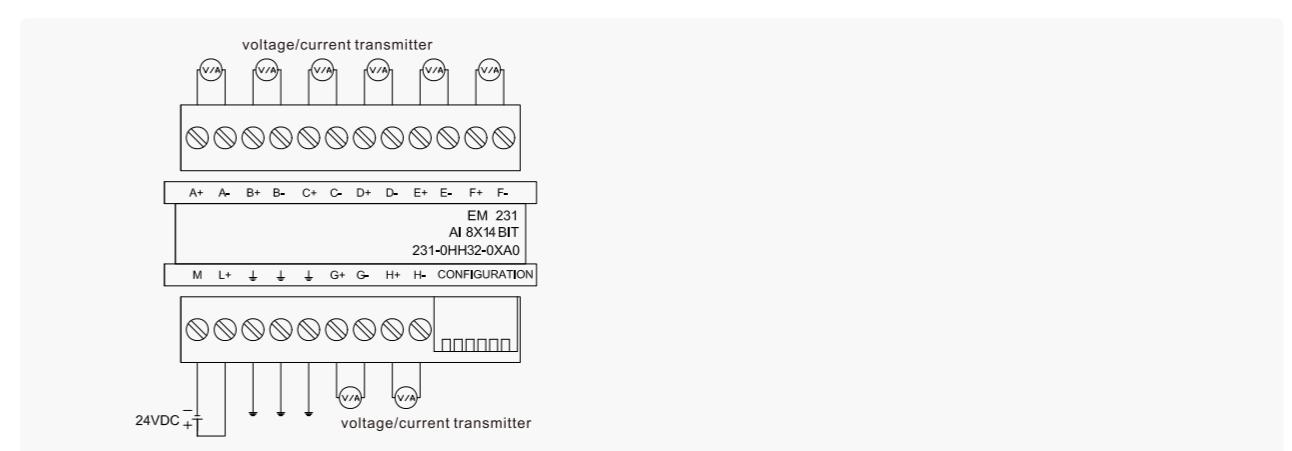
The table of UN231-0HH32-0XA0 address configuration

Expansion module No	Channel 0	Channel 1	...	Channel 7
Expansion module 0	VW0	VW2	...	VW14
Expansion module 1	VW64	VW66	...	VW78
Expansion module 2	VW128	VW130	...	VW142
Expansion module 3	VW192	VW194	...	VW206
Expansion module 4	VW256	VW258	...	VW270
Expansion module 5	VW320	VW322	...	VW334
Expansion module 6	VW384	VW386	...	VW398

I Wiring Diagram I

UN 231-0HC22-0XA0

UN 231-0HF22-0XA0



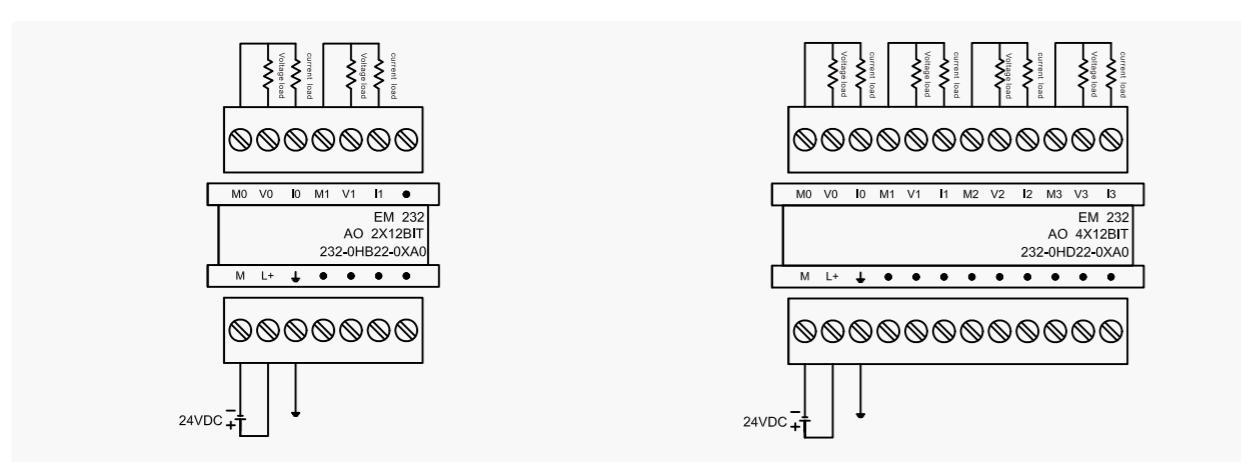
UN 231-0HH32-0XA0

UN200 Analog Output Module

Specifications:

Model	EM232 2 outputs ×12bits	EM232 4 outputs ×12bits
Picture		
Product Description	2AO; 12 bits resolution voltage output; 11 bits resolution current output All channels support voltage output and current output, flexible.	4AO; 12 bits resolution voltage output; 11 bits resolution current output All channels support voltage range and current range, flexible.
From bus current consumption	20mA	22mA
From L+ current consumption	70mA	92mA
Total power consumption	2W	2.5W
Output Feature		
Analog output	2	4
Voltage output range	-10~+10V	
Current output range	0~20mA	
Load resistance		
When voltage outputs	Min:5KΩ	
When current outputs	Max:0.5KΩ	
Resolution	12 bits voltage output; 11 bits current output	
Data word format		
Voltage output	-32,000~+32,000	
Current output	0~32,000	
Basic error	±0.5% FS	
Dimension (W x H x D)	46×80×62mm	71.2×80×62mm
Order Number	UN 232-0HB22-0XA0	UN 232-0HD22-0XA0

Wiring Diagram

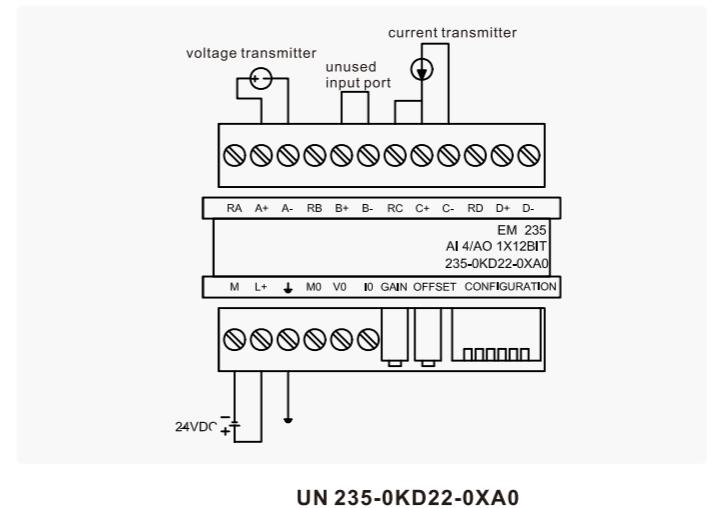


UN 200 AI/AO Modules

Specifications:

Model	EM235 4 AI /1 AO ×12bits
Picture	
Product Description	4AI; 1AO; 12 bits resolution voltage output; 11 bits resolution current output

Wiring Diagram



Input Feature	
From bus current consumption	30mA
From L+current consumption	60mA
Total power consumption	2W
Analog input	4
Analog input type	Differential input
Maximum input voltage	30V
Maximum input current	32mA
unipolar	0~50mV, 0~100mV, 0~500mV, 0~1V,0~5V,0~10V
Voltage input range	±1V, ±2.5V, ±5V, ±10V ±25mV, ±50mV, ±100mV, ±250mV, ±500mV
Bipolar	0~20mA
Current input range	12bits
Resolution	0~32,000
Bipolar range	-32,000~+32,000
Unipolar range	<250μs
Analog to digital conversion time	
Output Feature	
Analog output	1
Voltage output range	-10~+10V
Current output range	0~20mA
Load resistance	
When voltage outputs	Min:5KΩ
When current outputs	Max:0.5KΩ
Resolution	12 bits voltage output; 11 bits current output
Data word format	
Voltage output	-32,000~+32,000
Current output	0~32,000
Basic error	±0.5% of full range
Dimension (W x H x D)	71.2×80×62mm
Order Number	UN 235-0KD22-0XA0

DIP switches configuring table

Modules model \ Switch Location	SW 1	SW 2	SW 3	SW 4	SW 5	SW 6	Full range inputs
UN 235-0KD22-0XA0	ON	OFF	OFF	ON	OFF	ON	0 ~ 50mV
	OFF	ON	OFF	ON	OFF	ON	0 ~ 100mV
	ON	OFF	OFF	OFF	ON	ON	0 ~ 500mV
	OFF	ON	OFF	OFF	ON	ON	0 ~ 1V
	ON	OFF	OFF	OFF	OFF	ON	0 ~ 5V
	ON	OFF	OFF	OFF	OFF	ON	0 ~ 20mA
	OFF	ON	OFF	OFF	OFF	ON	0 ~ 10V
	ON	OFF	OFF	ON	OFF	OFF	± 25mV
	OFF	ON	OFF	ON	OFF	OFF	± 50mV
	OFF	OFF	ON	ON	OFF	OFF	± 100mV
	ON	OFF	OFF	OFF	ON	OFF	± 250mV
	OFF	ON	OFF	OFF	ON	OFF	± 500mV
	OFF	OFF	ON	ON	OFF	ON	± 1V
	ON	OFF	OFF	OFF	OFF	OFF	± 2.5V
	OFF	ON	OFF	OFF	OFF	OFF	± 5V
	OFF	OFF	ON	OFF	OFF	OFF	± 10V

★Remark: In order to make configured DIP switches work, must recharge PLC.

Remark for Analog input module

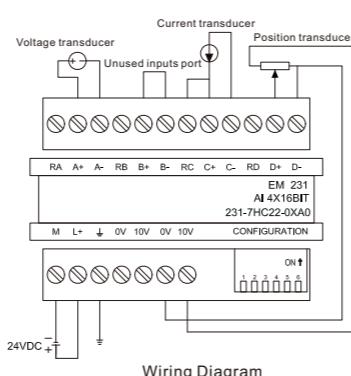
When input correct UN 235-0KD22-0XA0: Using the same voltage source or current source input "0" signal to one input terminal, and regulate OFFSET potentiometer till its read number is "0". Then input a signal of full-scale value to another input terminal, and regulate GAIN potentiometer till its read number is "32000".

Four High-Speed & High Precision Analog Input Module

I Description

UniMAT electronic scale module (UN 231-7 HC22-0XA0) is a high precision, high speed 4 channel analog input module. It belongs to the extension of UN200 PLC module. Through the dial switch users may choose to measure the voltage, current, or range, resolution reaching 16 bits. The module provides two channel high accuracy of 10v power supply, and can be used as electronic scale sensor (slide rheostat) reference input power supply.

UniMAT electronic scale module is widely used in injection molding machine, woodworking machinery, printing machine, electronic scale, spraying, machine tools, robots, computer engineering monitoring control sports-equipment and other industries.



I Characteristics

- four channels of analog input, can measure voltage and current, 16-bits resolution
- Can select the input filter function through the dial switch
- Precise 10 VDC, voltage output
- Strong anti-interference performance, stable

UN 200 AI/AO Modules

I Technical Specification

Model	EM 231, 4AI x 16bits
From bus current consumption	20mA
From L+current consumption	60mA
Power loss	2W
Number of analog input	4
Power input	10VDC,0.1% precision
input type	Differential input
Voltage: Unipolar	0~5V, 0~10V
Voltage: Bipolar	$\pm 5V, \pm 10V$
Current input range	0~20mA, 4~20mA, ± 10 mA
Resolution	16 bits
Bipolar,full-scale range	-32000 ~ +32000
Unipolar,full-scale range	0 ~ 32000
Cable length(unshielded)	100m
Input impedance	$\geq 2M\Omega$ voltage input $\geq 250\Omega$ current input
Isolation(field to logic)	>3000V
Analog to digital conversion time	<1ms
Common mode rejection	40dB, DC to 60Hz
Common mode voltage	Signal voltage + Common mode voltage $\leq 12V$
Maximum input voltage	30VDC
Maximum input current	32mA
Dimension(W x H x D)	71.2 x 80 x 62mm
Net Weight	150g
Order Number	UN 231-7HC22-0XA0

I Dial switch setting, range choice

The table below is the setting method of dial switch. SW1, SW2 and SW3 can choose analog input range. One setting method can apply to all channels. ON means connecting, OFF means disconnecting.

Unipolar				
SW 1	SW 2	SW 3	Full range input	resolution
ON	OFF	OFF	0-5V 0-20mA	78.125 μ V
ON	OFF	ON	0-10V	156.25 μ V
ON	ON	ON	4-20mA	250nA

Bipolar				
SW 1	SW 2	SW 3	Full range input	resolution
OFF	OFF	OFF	$\pm 5V$	156.25 μ V
OFF	OFF	ON	$\pm 10V$	312.5 μ V
ON	OFF	OFF	$\pm 10mA$	625nA

I Filtering function

The table below shows how to set the filtering function of module by using dial switch.

SW 5	SW 6	Setting characteristic	Step response time
ON	ON	Without filtering	1ms
OFF	ON	Filtering	5ms
ON	OFF	Filtering	10ms

Remark: the dial switch can work only when it is recharged.

6 dial switches determine all input setting, namely the setting of dial switch applies to entire module.

Use instructions:

1. Setting needed input range is according to dial switch;

2. Modules need to connect input signal, then connecting CPU and module power;

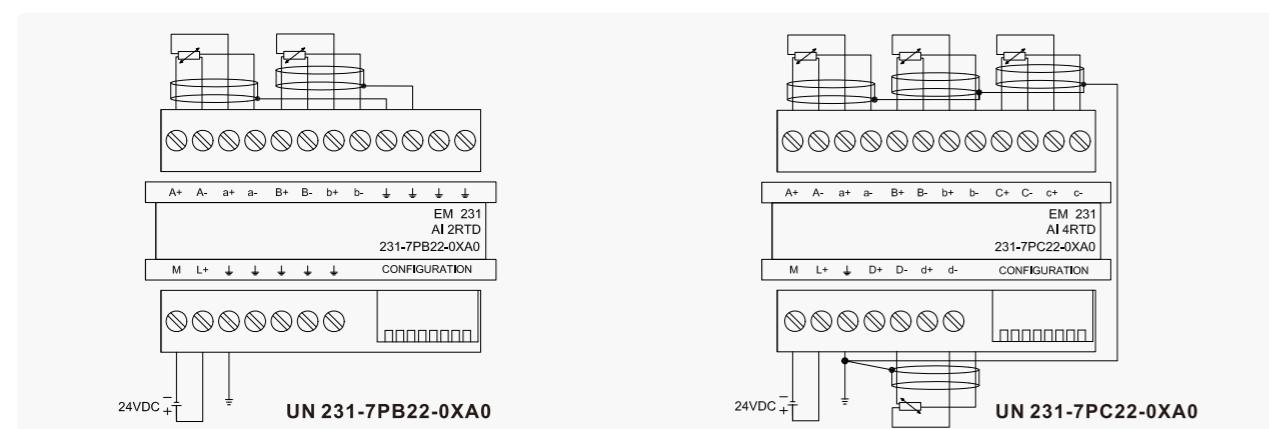
3. Reading corresponding channel measurement value on CPU. Knowing detailed address of module by clicking "PLC" option on editing panel, choosing "information" option can get initial address of module. (for example AIW0, AIW8 etc.)

I Order Data I

Name	Order No.
Four high-speed & high precision Analog input Module	UN 231-7HC22-0XA0

UN200 Temperature collecting Module**UN200 RTD Module****Specifications:**

Model	EM231 2 inputs,RTD	EM231 4 inputs,RTD
Product Picture		
Product Description	2AI RTD temperature measurement module, Resolution:16bits, Optical isolation w ith high immunity	4AI RTD temperature measurement, Resolution:16bits, Optical isolation w ith high immunity
Technical Specification		
From bus current consumption	45mA	
From L+ current consumption	20mA	
Power loss	1W	
Number of analog inputs	2	4
Input type	Refer to ground RTD	
Common-mode rejection	>120dB@120VAC	
Wire loop resistance(Max)	20Ω (Cu10 is 2.7Ω)	
Module update time	405ms	800ms
Data word format	Resistance:0~+27648	
Input range	RTD:Pt100,Pt200,Pt500,Pt1000,Pt10000,Ni100,Ni120,Ni1000,Cu10(9.035) Resistance: 150Ω, 300Ω,600Ω	
Measuring principle	Sigma→delta	
Resolution	15 bits plus sign	
Basic error	0.1%FS	
Isolation (field to logic)	>500V	
24VDC supply voltage range	20.4~28.8V DC	
Dimension (W x H x D)	71.2×80×62mm	
Order Number	UN 231-7PB22-0XA0	UN 231-7PC22-0XA0

I Wiring Diagram I**■ UN 200 RTD modules DIP switches configuring table**

Model location	UN 231-7PB22-0XA0					UN 231-7PC22-0XA0										
	Options		Setting			Options		Setting								
SW1~SW5	RTD:Pt100,PT200,PT500,PT1000,Pt10000 Ni100,Ni120,Ni1000,Cu10(9.035) Resistance: 150Ω, 300Ω, 600Ω					RTD:Pt100,PT200,PT500,PT1000,Pt10000 Ni100,Ni120,Ni1000,Cu10(9.035) Resistance: 150Ω, 300Ω, 600Ω										
SW6	Open wire detect detection 0:positive(+3276.7) 1:Negative(-3276.8)					Open wire detect direction 0:positive(+3276.7) 1:Negative(-3276.8)										
SW7	Temperature scale 0: Celsius(°C) 1: Fahrenheit(°F)					Temperature scale 0: Celsius(°C) 1: Fahrenheit(°F)										
SW8	Scheme 0:3-wire 1:2-wire or 4 wire					Wiring scheme 0:3-wire 1:2-wire or 4 wire										

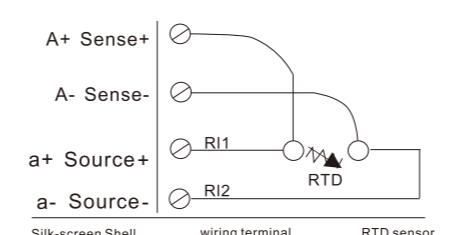
■ UN 200 RTD temperature measurement modules DIP switches configuring table

RTD type	SW1	SW2	SW3	SW4	SW5	RTD type	SW1	SW2	SW3	SW4	SW5
100Ω Pt0.003850(default)	0	0	0	0	0	100Ω Pt0.003902	1	0	0	0	0
200Ω Pt0.003850	0	0	0	0	1	200Ω Pt0.003902	1	0	0	0	1
500Ω Pt0.003850	0	0	0	1	0	500Ω Pt0.003902	1	0	0	1	0
1000Ω Pt0.003850	0	0	0	1	1	1000Ω Pt0.003902	1	0	0	1	1
100Ω Pt0.003920	0	0	1	0	0	Nc	1	0	1	0	0
200Ω Pt0.003920	0	0	1	0	1	100Ω Ni0.00672	1	0	1	0	1
500Ω Pt0.003920	0	0	1	1	0	120Ω Ni0.00672	1	0	1	1	0
1000Ω Pt0.003920	0	0	1	1	1	1000Ω Ni0.00672	1	0	1	1	1
100Ω Pt0.00385055	0	1	0	0	0	100Ω Ni0.006178	1	1	0	0	0
200Ω Pt0.00385055	0	1	0	0	1	120Ω Ni0.006178	1	1	0	0	1
500Ω Pt0.00385055	0	1	0	1	0	1000Ω Ni0.006178	1	1	0	1	0
1000Ω Pt0.00385055	0	1	0	1	1	10000Ω Pt0.003850	1	1	0	1	1
100Ω Pt0.003916	0	1	1	0	0	10Ω Cu0.004270	1	1	1	0	0
200Ω Pt0.003916	0	1	1	0	1	150Ω FS Resistance	1	1	1	0	1
500Ω Pt0.003916	0	1	1	1	0	300Ω FS Resistance	1	1	1	1	0
1000Ω Pt0.003916	0	1	1	1	1	600Ω FS Resistance	1	1	1	1	1

Remark: When RTD value is matched with this table, the temperature is 0°C, but Cu10's value the temperature is 25°C, when 0°C, the RTD value is 9.035Ω.

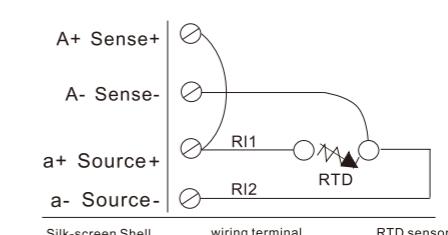
■ The wiring scheme of UN 200 RTD temperature measurement modules

1、RTD 4 wire(The highest accuracy)



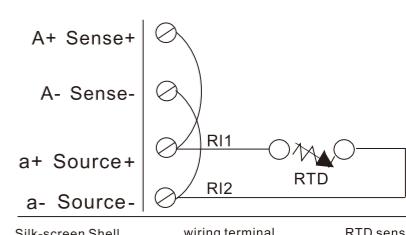
Remark: RL1=Lead resistance from a+terminat to RTD
RL2=Lead resistance from a+terminat to RTD

2、RTD 3 wire(The general)



Remark:if RL1=RL2=tolerance is minimum.

3、RTD 2 wire(The lowest accuracy)



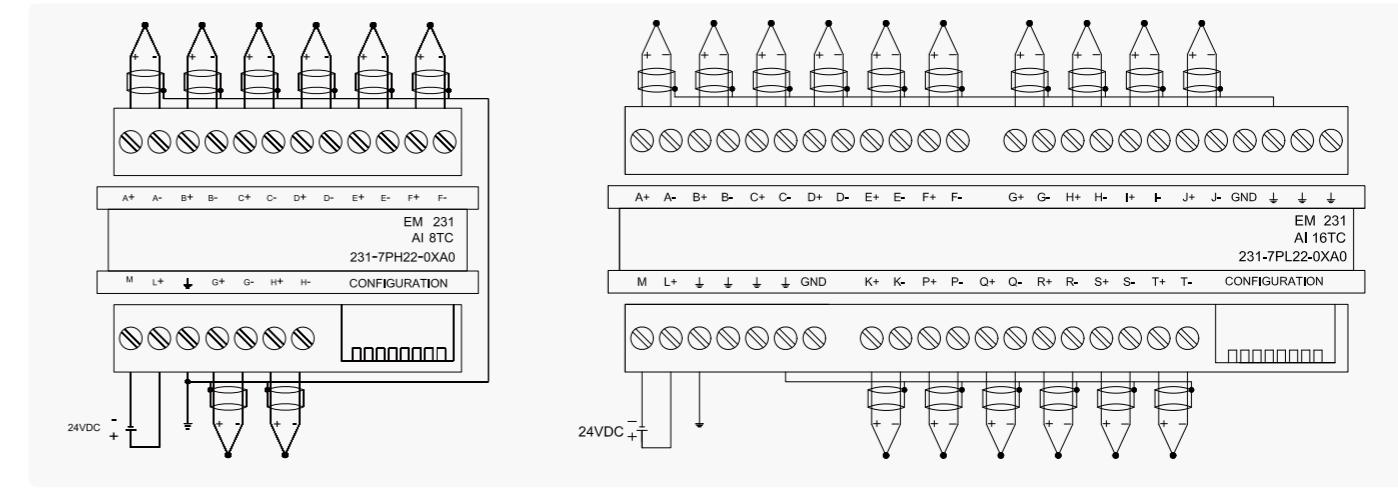
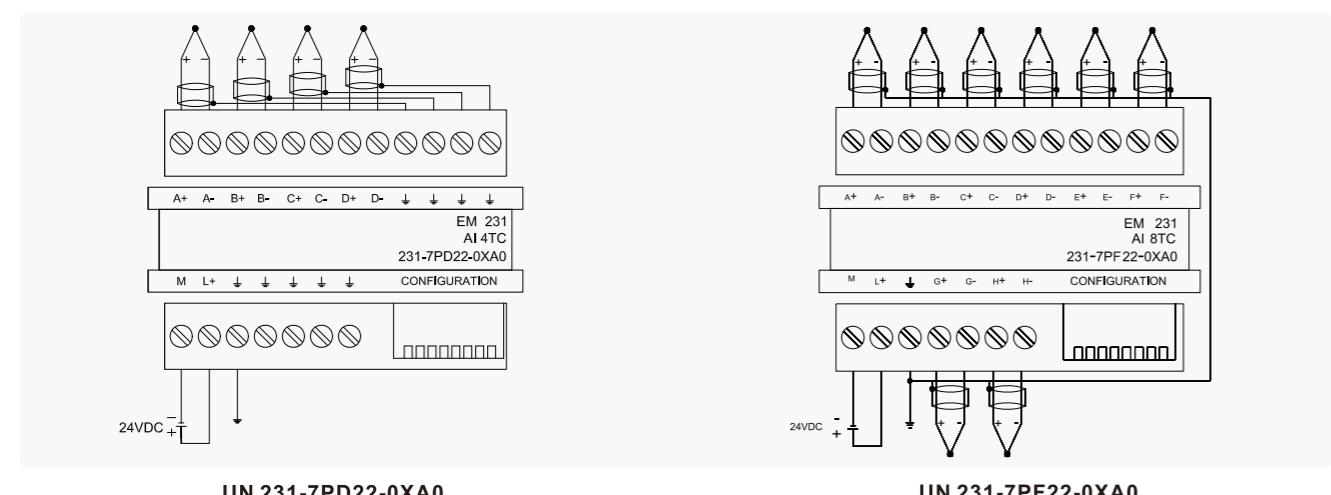
Remark:if RL1+RL2=tolerance , switches set is as same as 4-wire mode.

UN 200 TC Module

Specifications:

Model	EM231 4AI TC	EM231 8AI TC	EM231 8AI TC	EM231 16AI TC
Product Picture				
Product Description	4AI Thermocouple temperature measurement modules; Resolution:16bits Optical isolation; high immunity;stable	8AI Thermocouple temperature measurement modules; Resolution:16bits Optical isolation; high immunity;stable	8AI Thermocouple temperature measurement modules; Resolution:16bits Optical isolation; high immunity;stable	16AI Thermocouple temperature measurement modules; Resolution:16bits Optical isolation; high immunity;stable
Technical Specification				
From bus current consumption	87mA	107mA	107mA	110mA
From L+ current consumption	60mA	60mA	60mA	40mA
Power loss	1.8W	2.1W	2.1W	2.1W
Number of analog inputs	4	8	8	16
Signal input type	Floating Thermocouple			
Common-mode rejection	>120dB@120VAC 100 Ω			
Module update time	290ms	580ms	580ms	1030ms
Data word format	Voltage:-27648~+27648			
Input range	Type: E,J,K,N,R,S,T Voltage range: $\pm 80mV$			
Measuring principle	Sigma → delta			
Resolution	15+1 Sign bit			
Address of the interval	AIW		VW	
Basic error	0.1%FS			
Isolation (field to logic)	>3000V			
24VDC supply voltage range	20.4~28.8V DC			
Dimension (W x H x D)	71.2×80×62 mm	71.2×80×62 mm	71.2×80×62 mm	137.5×80×62 mm
Order Number	UN 231-7PD22-0XA0	UN 231-7PF22-0XA0	UN 231-7PH22-0XA0	UN 231-7PL22-0XA0

Wiring Diagram



UN 231-7PH22-0XA0

UN 231-7PL22-0XA0

UN 200 thermocouple temperature measurement modules DIP switches configuring table

Model	UN 231-7PD22-0XA0 UN 231-7PF22-0XA0 UN 231-7PH22-0XA0			UN 231-7PL22-0XA0	
	Location SW1~SW3	Options	Setting	Options	Setting
SW4		Reserved for non-use		Open wire detect direction	0:positive (+3276.7) 1:Negative (-3276.8)
SW5		Open wire detect direction	0:positive(+3276.7) 1:Negative(-3276.8)	Open wire detect enable	0:enable 1:disable
SW6		Open wire detect enable	0:enable 1:prohibitive	Temperature scale	0: Celsius(°C) 1: Fahrenheit(°F)
SW7		Temperature scale	0: Celsius(°C) 1: Fahrenheit(°F)		
SW8		Cold junction compensation	0:Yes 1: No		

UN 200 4TC/8TC/16TC thermocouple type and DIP switches SW1-SW3 configuring table

Switching state	SW1	SW2	SW3	TC type	SW1	SW2	SW3
↑ 1-ON	1	2	3	J (default)	0	0	0
↓ 0-OFF	4	5	6	K	0	0	1
				T	0	1	0
				E	0	1	1
				R	1	0	0
				S	1	0	1
				N	1	1	0
				+/-80mv	1	1	1

Address configuration of UN 200 analog expansion modules

For example, software address configuration of UN231-7PL22-0XA0 , UN231-7PH22-0XA0 is VW area. Different location in rail should have different address value. Calculation formula: VW($64 * i + 2 * j$).

Remark: "i" is the location of modules. "j" is the series number of input channel. "i" and "j" start from 0 and each module has 16 input channels. (UN231-7PH22-0XA0 is 8 channels)

Location value in Rail	Chanal 0	Chanal 1	...	Chanal 7	Chanal 8	...	Chanal 14	Chanal 15
Location 0	VW 0	VW 2	...	VW 14	VW 16	...	VW 28	VW 30
Location 1	VW 64	VW 66	...	VW 78	VW 80	...	VW 92	VW 94
Location 2	VW 128	VW 130	...	VW 142	VW 144	...	VW 156	VW 158
Location 3	VW 192	VW 194	...	VW 206	VW 208	...	VW 220	VW 222
Location 4	VW 256	VW 258	...	VW 270	VW 272	...	VW 284	VW 286
Location 5	VW 320	VW 322	...	VW 334	VW 336	...	VW 348	VW 350
Location 6	VW 384	VW 386	...	VW 398	VW 400	...	VW 412	VW 414

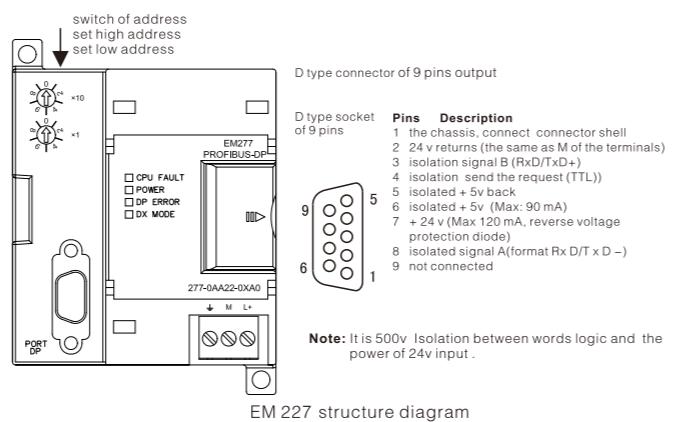
EM 277 Profibus-DP Module

1. EM277 Overview

EM277 is a communication expansion module observing Profibus-DP. This protocol is a remote I/O communication protocol customized by European standard EN50170, DP stands for distributed peripheral, Profibus means Process Field Bus. EM277 can be used as a slave (supports Profibus) device to realize DP standard protocol.



EM 227

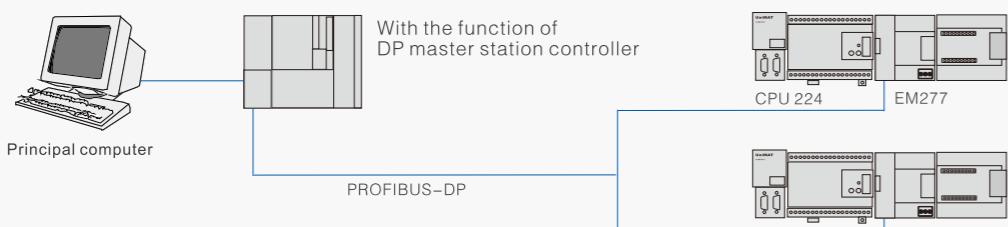


2. Specification

Dimension(WxHxD)	71x80x62mm
Voltage range	20.4 to 28.8VDC
Current consumption Max.(24V DC)	70mA
Isolation (Input power with logic circuit)	500V
5V DC consumption on BUS	150mA
Port	1
Port Type	RS485
Protocol	Profibus-DP
Profibus-DP speed	9.6, 19.2, 45.45, 93.75, 187.5, and 500Kbps 1.5, 3.6 and 12Mbps
Stations address setting	0-99 (setting by rotary switch)
Max. Stations per period	32
Max. Stations per Net	126, but maximum 99 EM277 stations
Cable Length	Below 93.75Kbps
	1200 m
	187.5Kbps
	1000 m
	500Kbps
1 to 1.5Mbps	400 m
	200 m
	3 to 12Mbps
3 to 100 m	

4. Configuration

It can connect UN200 PLC system to Profibus-DP net through EM277 expansion module. EM277 connects 200 series CPU by BUS, Profibus-DP connects EM277 through DP communication ports. Refer to picture 2 it is a Profibus-DP net using EM277 communication (remark: not support program download and connect HMI), Profibus means Process Field Bus. EM277 can be used as a slave (supports Profibus) device to realize DP standard protocol.



4. Order Data:

Principal computer

With the function of DP master station controller

PROFIBUS-DP

5. Order Data

Name	Specifications	Order No.
EM 277	PROFIBUS-DP slave station interface module, Photoelectric isolation	UN 277-0AA22-0XA0

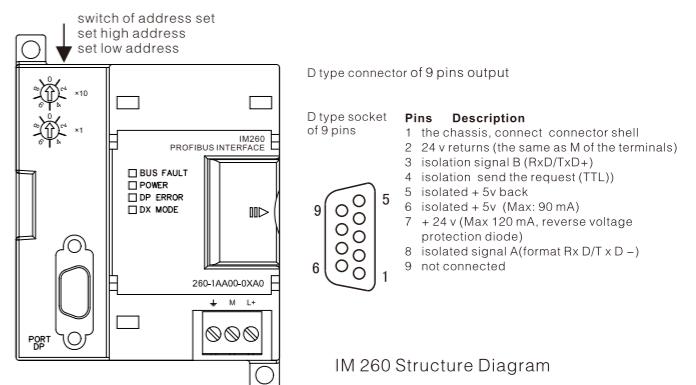
IM 260 Profibus-DP Interface Module

1. IM260 Overview

IM260 is an interface module, It can connect UN200 PLC system to Profibus-DP net (IM260 connects UN200 modules by serial I/O BUS), Profibus-DP net connects IM260 through its DP communication ports which can operate any Profibus baud rate between 9600bps and 12Mbps. As Analog slave station device of Profibus-DP net, Profibus-DP interface modules can connect 7pcs UN200 digital/analog inout/output expansion modules to transmit and receive different amounts of data. This property enables users to change different UN200 series modules so as to meet the demand of practical use.



IM 260



IM 260 Structure Diagram

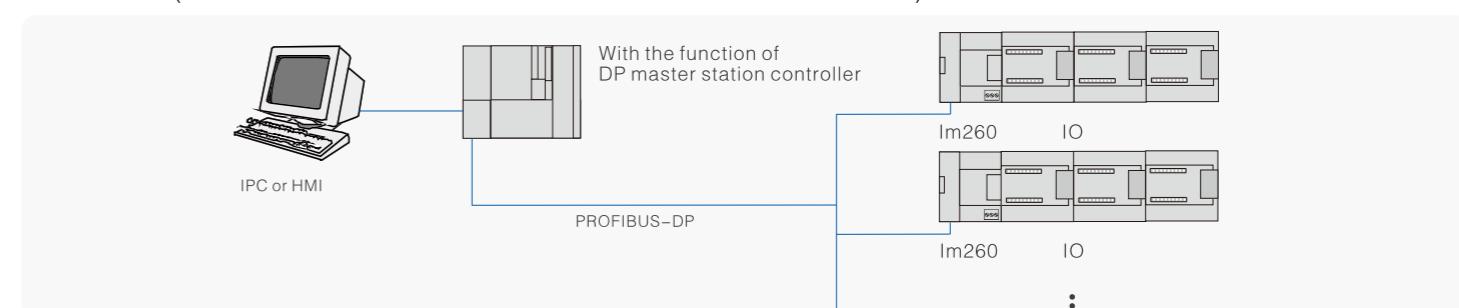
2. Technical Parameter

Dimension(WxHxD)	71x80x60mm
Port	1
Port type	RS485
Protocol	Profibus-DP V0
Profibus-DP speed (automatically)	9.6, 19.2, 45.45, 93.75, 187.5, and 500Kbps 1.5, 3.6 and 12Mbps
Networking performance	
Stations address setting	0-99 (setting by rotary switch)
Max. Stations per period	32
Max. Stations per Net	126, but maximum 99 EM277 stations
Max. Numbers of UN200 expansion Modules	7

Below 93.75Kbps	1200 meters
187.5Kbps	1000 meters
500Kbps	400 meters
1-1.5Mbps	200 meters
3-12Mbps	100 meters
24V DC Voltage range	20.4-28.8V DC
input Max. Current (activate the ports)	2A peak
Ripple & Noise (<10MHz)	<1V peak-to-peak (Max.)
24V DC Voltage range	20.4-28.8V DC
Output current	300mA (Max.)
Isolation	No isolation, circuit is same as input 24V DC circuit

3. GSD

Before using IM260, you need to install IM260 corresponding GSD files in the software. Through IM260 interface module, it can let the Profibus-DP master station in the network to remote operations UN200 I/O port extension module. Through DP port of IM260 module , it can be connected to the Profibus-DP network in the DP master station, and communicate such as 315-2DP and other DP master Station on the same network.(You can download from www.unimat.com.cn for IM 260 GSD document.)



4. Order Data

Name	Specifications	Order No.
IM 260	PROFIBUS-DP interface module, Photoelectric isolation	UN 260-1AA00-0XA0

UN 200 Special Accessories

USB-PPI Adapter



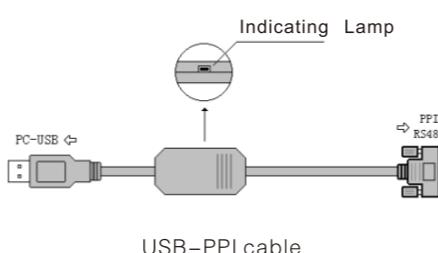
1. Description

USB-PPI adapter is used to communicate UniMAT UN200 PLC to other automatic products that support PPI& advanced PPI protocol. The circuit has built-in optical isolation to ensure the system operated safely in the industrial fields that have big disturbance and the communication ports are easily broken.

It can replace Siemens PC/PPI USB adapter, as it has all functions that Siemens adapter has. It supports Multi Master Communication and can adapt band rate automatically in MMC.

2. Characteristics & Technical Specifications

- Supports USB/PPI operation system: Windows2000/Windows XP
- USB/PPI software version: STEP7/Micro/WIN V4.0 SP3 and above, no need for any drive program.
- USB is compatible with USB V1.1 and USB V2.2 standard completely.
- Power supply & consumption
USB port: USB backplane power supply is DC5V and power consumption is about 50mA.
485 port:PPI port power supply is DC24V and power consumption is about 15mA.
- USB 485 interface was overcurrent protection, lightning-defend protection and reverse power protection.
- Optical galvanic voltage: 1000VDC or 3500VAC
- Baud Rate: 9.6Kbps, 19.2Kbps, 187.5Kbps and automotive adapt baud rate in Multiple Master Network.
- Supports communication protocol: PPI, Advanced PPI
- Supports Multiple Master
- Supports long distance communication, RS485 port max. distance: 2Km (9.6Kbps) , 1Km(187.5Kbps)
- Each PC supports only one USB cable
- Work temperature: -10~+70°C
- PC port cable length: 0.8m
- 3m standard cable length (can be), black color.



3. The Definition of Rs485 port D89 pin signal customized

Series No.	Signal	Description
1	Ground	RS485 logic ground
2	24V-	24V power ground
3	Signal B	RXD/TXD+ (RS485 signal +)
4	RTS	Current control signal (TTL level)
5	Ground	RS485 logic ground
6	+5V	5V Power +
7	24V+	24V Power +
8	Signal A	RXD/TXD- (RS485 Signal -)
9	Protocol choice	

Indicating Lamp Instruction:

- PPI Indicators:and PLC PPI interface normally communicate.
- USB Indicators : USB-PPI Adapter and PC USB interface communicate.
- POWER Indicators : USB-PPI Adapter and PLC 485 interface power up normally.

Supporting equipment applications:

- UniMAT UN200 CPU
- All other CPUs which is compatible with UN200 CPU (Such as Siemens S7—200 CPU)
- All HMI devices that support PPI protocol

4. Order Data:

Name	Order Number
USB-PPI Adapter	UN901-3DB30-0XA0

UN 200 Special Accessories

RS232-PPI Serial-Port Adapter



1. Description

- It is fulfilled the PPI network connection and PPI protocol,MODBUS protocol between PCs and S7-200PLC.
- Baud rates adapt automatically,no need to set dial switch.
- The communication interface is optoelectronic isolation. Transient over-voltage protection circuit of built-in anti-static,anti-surge,ect.can effectively prevent the commumimation port from being damaged.

2. Technical specifications

PPI serial-port adapter	UN 901-3CB30-0XA0
PPI interface	
Type	RS485 isolation type
Cable interface	9-pin SUB-D interface(Male)
Baud rate	0~28.8kbps self-adaption
Max.communication distance	2KM(baud rate:9.6kbps)
Communication interface	
Type	RS 232
Cable interface	9-pin SUB-D interface(Female)
Permissible conditions	
Operating temperature	-20°C~+60°C
Storage temperature	-20°C~+60°C
Operating humidity	5%~85%(30°C)
Storage humidity	5%~93%(40°C)
Dimension (W×H×D)	130×50×25mm,the total length of cable:5m
Weight	255g

3. Order Data

Name	Order Number
RS232-PPI Serial-Port Adapter	UN901-3CB30-0XA0

UN 200PLC Bus Extension Cable



1. Product Description

This cable is used for the bus extension of UN 200 and S7-200 series PLC.

2. Characteristics

- With anti-interference magnetic loops;
- The total length is 80cm, the distance between centers of tracks
- 10PIN wiring.

3. Order Data

Name	Order Number
UN 200 PLC Bus Extension Cable	UN 290-6AA20-0XA0



UN 200 Power Supply

Load power supply for UN120/ UN200 series

- 100-240V AC input voltage
- 1.6A,@ 50/60Hz, max.
- 24V DC;2.5A power supply

3. Order Data

Name	Order Number
UN 207 24V DC/2.5A Power Supply	UN 207-1CB00-0AA0